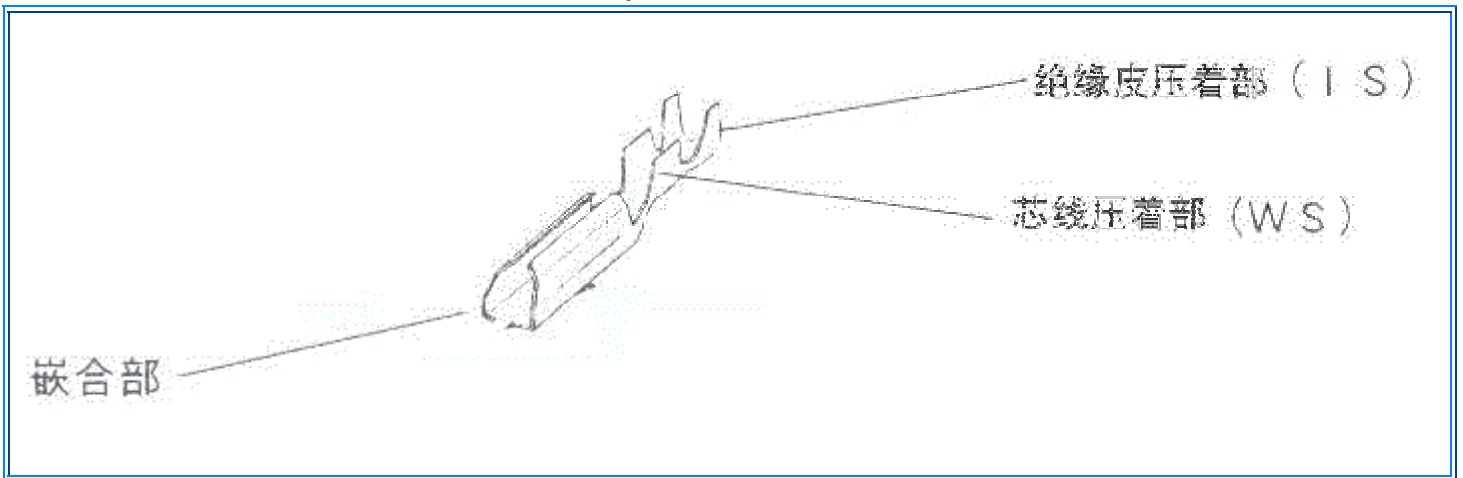


## 端子压着基本知识

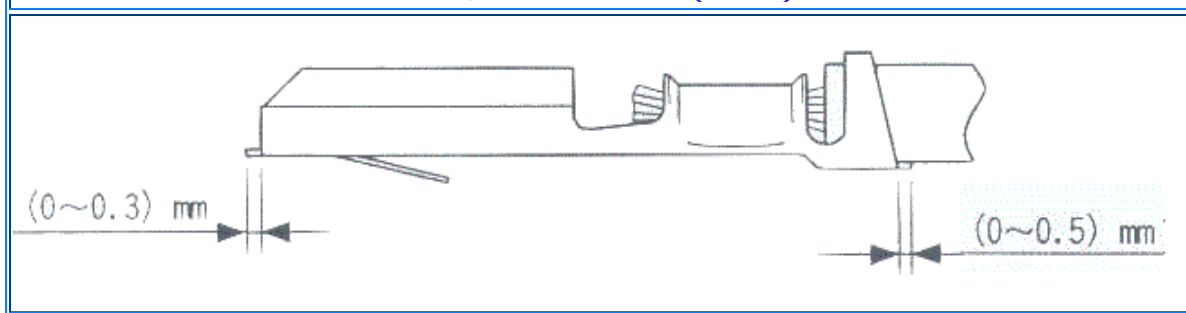
### 1) 端子各部名称



### 2) 压着位置确认

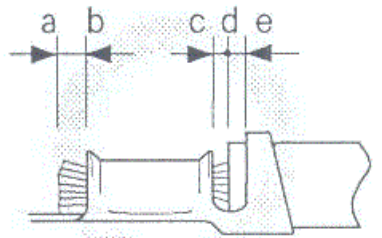
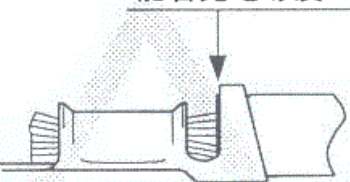
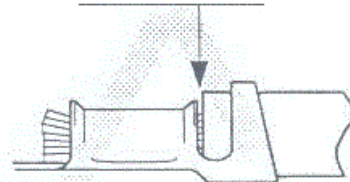
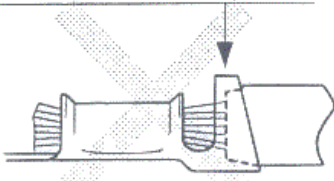
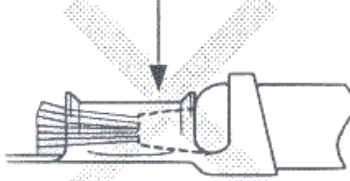
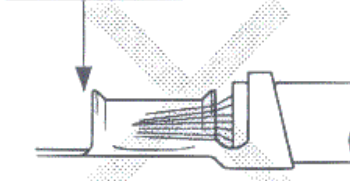
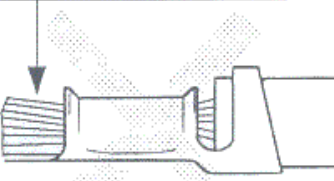
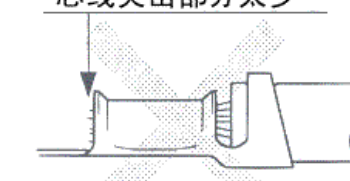
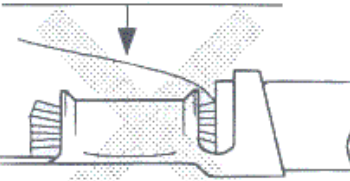
○ 良好	可	× 不可
<p>(0.1~0.4) mm      (0.1~0.4) mm</p>	<p>(0.3~0.6) mm</p>	<p>后方没有钟形口</p>
前后钟形口均等	前方压着	后方压着

### 连接带切断位置确认 (参考)

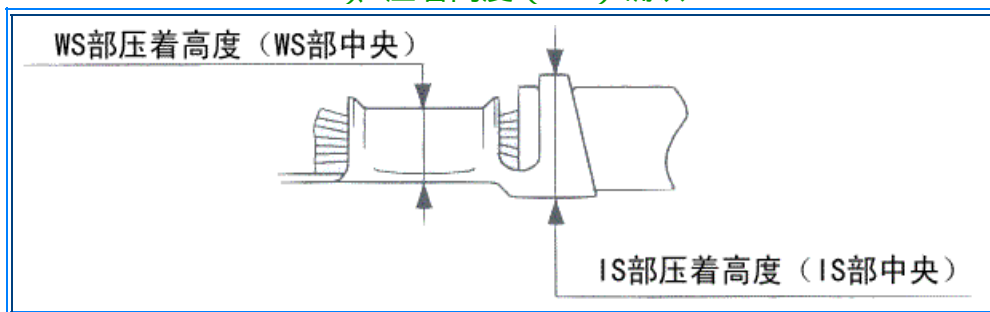


### 3) 电线位置确认

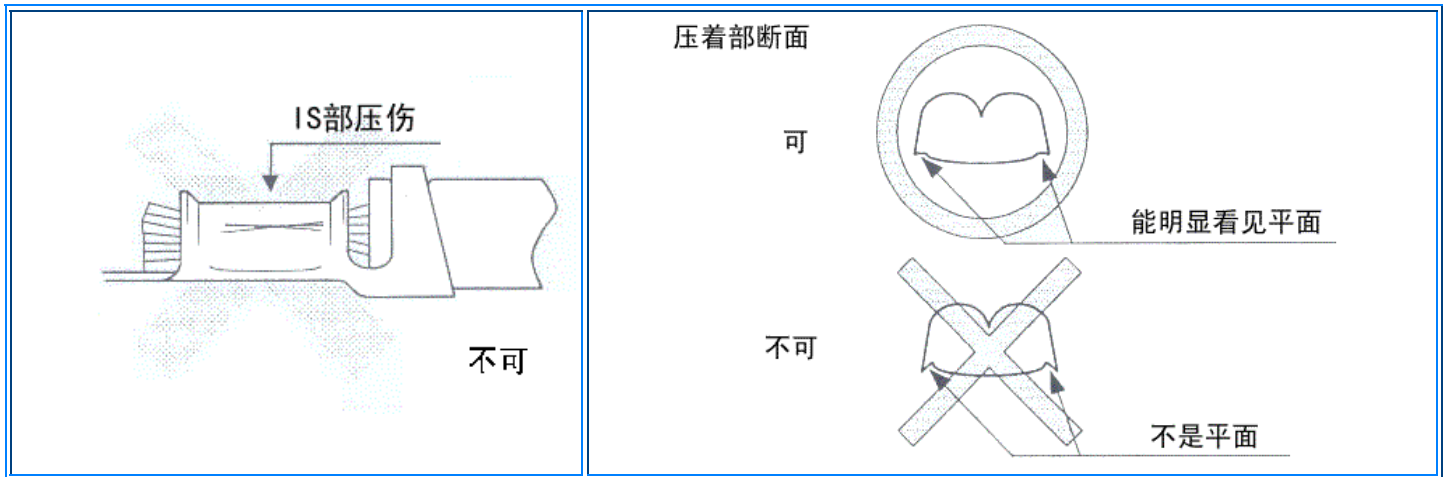
○ 良好	可	× 不可
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 <p><math>ab=(0.5\sim 1.0)\text{ mm}</math> , <math>cd=de</math></p>	<p>能看见绝缘皮</p> 	<p>能看见芯线</p> 
<p>× 不可</p>	<p>× 不可</p>	<p>× 不可</p>
<p>绝缘皮没有露出IS部</p> 	<p>绝缘皮进入芯线压着部</p> 	<p>看不见芯线</p> 
<p>× 不可</p>	<p>× 不可</p>	<p>× 不可</p>
<p>芯线突出部分太多</p> 	<p>芯线突出部分太少</p> 	<p>芯线飞出</p> 

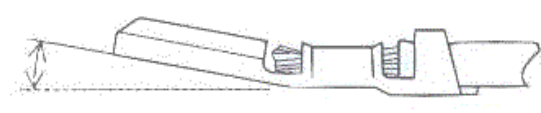
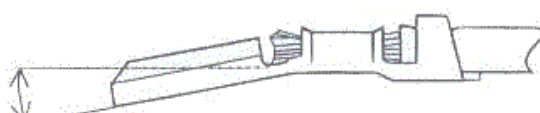
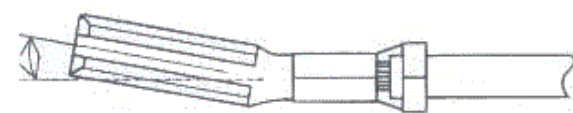
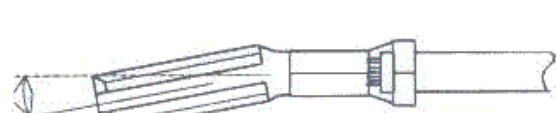
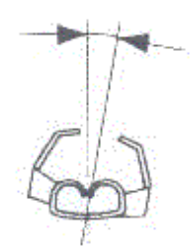
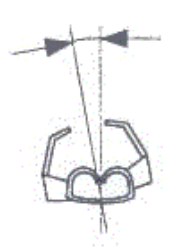
#### 4) 压着高度 (CH) 确认



#### 5) 压着模具确认 、压着模具部件磨损、变形、损伤时的交换标准



、压着机、压着模具调整不良及磨损时，端子容易发生的变形及判断标准

<b>翘曲</b>	
 <p>3° 以下</p>	 <p>3° 以下</p>
<b>歪曲</b>	
 <p>5° 以下</p>	 <p>5° 以下</p>
<b>扭曲</b>	
 <p>5° 以下</p>	 <p>5° 以下</p>

6)、压着完成后捆扎时注意事项

