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**CR6228** 

# **Current Mode PWM Power Switch**

#### **Feature**

- Audio Noise Free Operation
- Fixed 50 KHz Switching Frequency
- Burst Mode Control For Improved Efficiency and Minimum Standby power Design
- Internal Synchronized Slope Compensation
- Low VDD Startup Current and Low Operating Current
- Leading Edge Blanking on Current Sense Input
- Compatible with OB2358

- Pb-Free DIP-8L Package
- Good Protection Coverage With Auto Self-Recovery
  - VDD Over Voltage Clamp and Under Voltage Lockout with Hysteresis (UVLO)
  - Line Input Compensated Cycle-by-Cycle current sense
  - Overload Protection (OLP)
  - Over Voltage Protection (OVP)
  - Over Current Protection (OCP)

### **Applications**

- AC/DC adaptor
- Set-Top Box (STB) Power
- Auxiliary Power Supply for PC and Server
- VCR, SVR, STB, DVD & DVCD Player SMPS
- Digital Cameras and camcorder Adaptor
- Open-frame SMPS

### **General Description**

CR6228 combines a dedicated current mode PWM controller with a high voltage power MOSFET. It is optimized for high performance, low standby power, and cost effective off-line flyback converter applications in sub 27W range.

CR6228 offers complete protection coverage with automatic self-recovery feature including Cycle-by-Cycle current limiting (OCP), over load

protection (OLP), VDD over voltage clamp and under voltage lockout (UVLO). Excellent EMI performance is achieved with frequency shuffling technique together with soft switching control at he totem pole gate drive output.

The tone energy at below 20 KHz is minimized in the design and audio noise is eliminated during operation. CR6228 is offered in DIP-8L package.

### **Output Power Table**

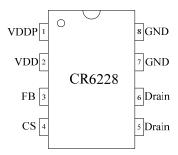
Product	230VAC±15%	85-265VAC		
	Open Frame <sup>1</sup>	Open Frame <sup>1</sup>		
CR6228 DIP-8L	27W	16W		

### Notes:

1. Maximum practical continuous power in an open frame design with sufficient drain pattern as a heat sink, at  $50^{\circ}$ C ambient.

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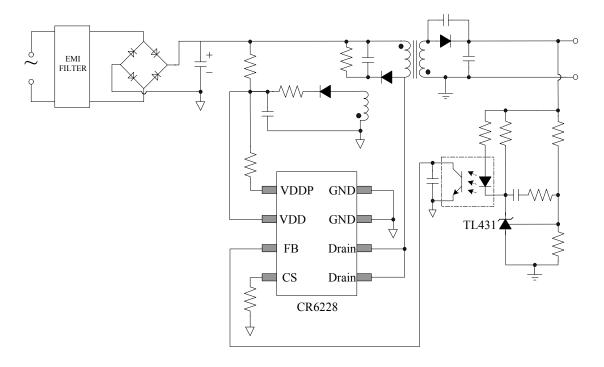
# Pin Assignment ( DIP-8L )



# **Pin Descriptions**

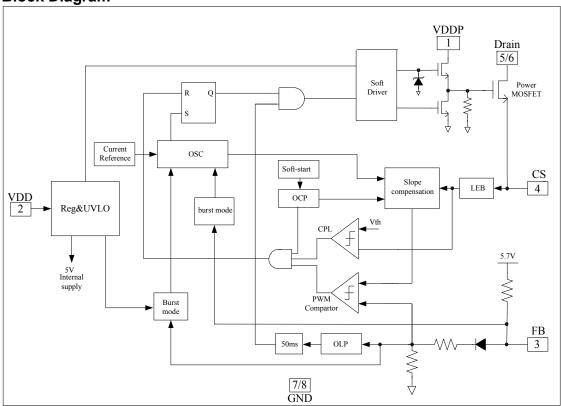
Pin Name	I/O	Description
VDD	Р	IC DC power supply Input
VDDP	Р	Internal Gate Driver Power Supply
FB	I	Feedback input pin. The PWM duty cycle is determined by voltage
		level into this pin and the current-sense signal at Pin 4.
CS	ı	Current sense input
Drain	0	HV MOSFET Drain Pin. The Drain pin is connected to the primary
Diaiii		lead of the transformer.
GND	Р	Ground

# **TYPICAL APPLICATION**



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## **Block Diagram**



**Simplified Internal Circuit Architecture** 

**Absolute Maximum Ratings** 

Parameter	Value
Drain Voltage (off state)	-0.3V to 650V
VDD Voltage	-0.3V to 30V
VDDP Input Voltage	-0.3V to 30V
VDD Clamp Continuous Current	10 mA
FB Input Voltage	-0.3V to 7V
CS Input Voltage	-0.3V to 7V
Min/Max Operating junction Temperature T <sub>J</sub>	-20℃ to 150℃
Min/Max Storage Temperature T <sub>stg</sub>	-55℃ to 160℃
Lead Temperature (Soldering, 10secs)	260℃

**Note:** Stresses beyond those listed under "absolute maximum ratings" may cause permanent damage to the device. Exposure to absolute maximum-rated conditions for extended periods may affect device reliability.

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## **Electrical Characteristics**

(Ta=25°C unless otherwise noted,  $V_{DD} = 16V$ )

Symbol	Parameter Test Conditions		Min	Тур	Max	Unit	
Supply Voltage (VDD)							
${ m I}_{ m startup}$	VDD Start up Current	VDD=14.5V, Measure Leakage current into VDD		5	20	uA	
I_VDD (Operation)	Operation Current	V <sub>FB</sub> =3V		1.6		mA	
UVLO(ON)	VDD Under Voltage Lockout Enter		8.7	9.7	10.7	V	
UVLO(OFF)	VDD Under Voltage Lockout Exit(Recovery)		14.6	15.8	17.0	V	
OVP(ON)	Over voltage protection voltage	CS=0V, FB=3V  Ramp up VDD until gate clock is off	27.0	28.5	30.0	V	
VDD_Clamp	VDD Zener clamp Voltage	I <sub>DD</sub> =10mA		30		V	
Feedback Inp	out Section(FB pin)						
V <sub>FB</sub> _Open	V <sub>FB</sub> Open Loop Voltage		5.4	5.7	6.0	V	
I <sub>FB</sub> _Short	FB pin short circuit current	Short FB pin to GND and measure current		1.45		mA	
V <sub>TH</sub> _0D	Zero Duty Cycle FB Threshold Voltage			0.8		V	
V <sub>TH</sub> _PL	Power Limiting FB Threshold Voltage			3.7		V	
T <sub>D</sub> _PL	Power Limiting Debounce Time			50		mS	
Z <sub>FB</sub> _IN	Input Impedance			4		ΚΩ	
Current Sense	e Input(CS Pin)						
Soft start time				4		ms	
T_blanking	Leading edge blanking time			270		ns	
Z <sub>SENSE</sub> _IN	Input Impedance			40		ΚΩ	
T <sub>D</sub> _OC	Over Current Detection and Control Delay	From Over Current Occurs till the Gate drive output start to turn off		120		nS	

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V <sub>TH</sub> _OC	Internal Current Limiting Threshold Voltage	FB=3.3V	0.72	0.77	0.82	V	
Oscillator							
Fosc	Normal Oscillation Frequency		45	50	55	KHz	
$\triangle f$ _Temp	Frequency Temperature Stability			5		%	
△f_VDD	Frequency Voltage Stability			5		%	
D_max	Maximum duty cycle	FB=3.3V, CS=0V	70	80	90	%	
F_Burst	Burst Mode Base Frequency			22		KHz	
Power MOSFET Section							
$\mathrm{BV}_{\mathrm{dss}}$	MOSFET Drain Source Breakdown Voltage	V <sub>GS</sub> =0V, I <sub>DS</sub> =250uA	600	650		V	
RDS(on)	Static Drain to Source On Resistance $V_{GS}=10V, I_{DS}=1A$			1.5	5.0	Ω	
Frequency							
△f_VDD	Frequency Modulation range/Base frequency		-4		4	%	

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#### **OPERATION DESCRIPTION**

The CR6228 is a low power off-line SMPS Switcher optimized for off-line flyback converter applications in sub 27W power range. The burst mode control greatly reduces the standby power consumption and helps the design easily to meet the international power conservation requirements.

#### Soft Start

CR6228 features an internal 4 ms soft start to soften the electrical stress occurring in the power supply during startup. It is activated during the power on sequence. As soon as VDD reaches UVLO(OFF), the peak current is gradually increased from nearly zero to the maximum level of 0.77V. Every restart up is followed by a soft start.

#### Startup Current and Start up Control

Startup current of CR6228 is designed to be very low so that VDD could be charged up above UVLO threshold level and device starts up quickly. A large value startup resistor can therefore be used to minimize the power loss yet achieve a reliable startup in application. For AC/DC adaptor with universal input range design, a 2 M  $\Omega$  , 1/8 W startup resistor could be used together with a VDD capacitor to provide a fast startup and yet low power dissipation design solution.

#### **Operation current**

The Operation current of CR6228 is low at 2 mA. Good efficient is achieved with CR6224 low operating current together with the 'Extended burst mode' control features.

#### Frequency shuffling for EMI improvement

The frequency shuffling (switching frequency modulation) is implemented in CR6228. The oscillation frequency is modulated so that the tone energy is spread out. The spread spectrum minimizes the conduction band EMI and therefore eases the system design.

### **Oscillator Operation**

The switching frequency of CR6228 is internally fixed at 50KHz. No external frequency setting components are required for PCB design simplification.

### **Burst Mode Control**

At light load or zero load condition, most of the power dissipation in a switching mode power supply is from switching loss on the mosfet, the core loss of the transformer and the loss on the snubber circuit. The magnitude of power loss is in proportion to the switching frequency. Lower switching frequency leads to the reduction on the power loss and thus conserves the energy.

The switching frequency is internally adjusted at no load or light load condition. The switch frequency reduces at light/no load condition to improve the conversion efficiency. At light load or no load condition, the FB input drops below burst mode threshold level and device enters Burst Mode control. The Gate drive output switches only when VDD voltage drops below a preset level and FB input is active to output an on state to minimize the switching loss and reduce the standby power consumption to the greatest extend.

The switching frequency control also eliminates the audio noise at any loading conditions.

#### Internal synchronized Slope Compensation

Built-in slope compensation circuit adds voltage ramp onto the current sense input voltage for PWM generation. This greatly improves the close loop stability at CCM and prevents the sub-harmonic oscillation and thus reduces the output ripple voltage.

#### **Current Sensing and Leading Edge Blanking**

Cycle-by-Cycle current limiting is offered in CR6228 current mode PWM control. The switch current is detected by sense resistor into the sense pin. An internal leading edge blank circuit chops off the sensed voltage spike at initial internal power MOSFET on state due to snubber diode reverse recovery and surge gate current of internal power MOSFET so that the external RC filtering on sense input is no longer needed. The current limiting comparator is disabled and cannot turn off the internal power MOSFET during the blanking period. The PWM duty cycle is determined by the current sense input voltage and the FB input voltage.

#### Drive

The internal power MOSFET in CR6228 is driven by a dedicated gate driver for power switch control. Too weak the gate drive strength results in higher

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conduction and switch loss of MOSFET while too strong gate drive results the compromise of EMI.

A good tradeoff is achieved through the built-in totem pole gate design with right output strength and dead time control. The low idle loss and good EMI system design is easier to achieve with this dedicated control scheme.

In addition to the gate drive control scheme mentioned, the gate drive strength can also be adjusted externally by a resistor connected between VDD and VDDG, the falling edge of the Drain output can be well controlled. It provides great flexibility for system EMI design.

#### **Protection Controls**

Good power supply system reliability is achieved with its rich protection features including

Cycle-by-Cycle current limiting (OCP), Over load Protection (OLP) and over voltage clamp, Under Voltage Lockout on VDD (UVLO).

With On-Bright Proprietary technology, the OCP is line voltage compensated to achieve constant output power limit over the universal input voltage range.

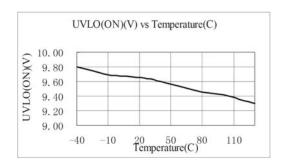
At overload condition when FB input voltage exceeds power limit threshold value for more than TD\_PL, control circuit reacts to shut down the switcher .Switcher restarts when VDD voltage drops below UVLO limit.

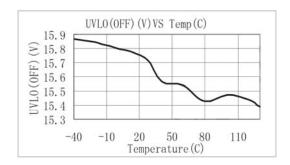
VDD is supplied by transformer auxiliary winding output. It is clamped when VDD is higher than 30V. The output of CR6228 is shut down when VDD drops below UVLO(ON) limit and Switcher enters power on start-up sequence thereafter.

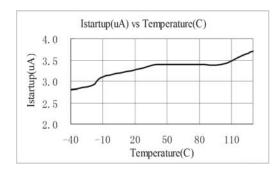
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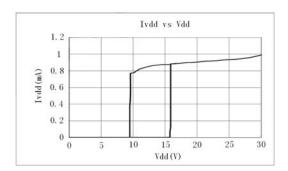
## **CHARACTERIZATION PLOTS**

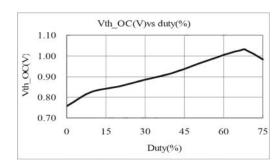
VDD=16V, RI=100Kohm,T<sub>A</sub>=25°C condition applies if not otherwise noted.

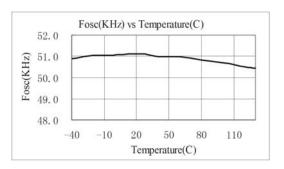


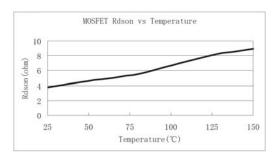






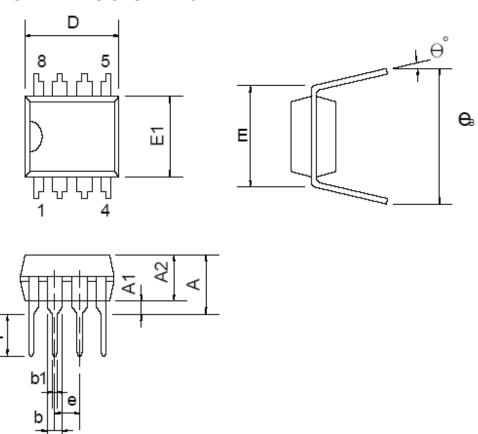






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# PACKAGE DEMENSIONS DIP-8L



# **Dimensions**

Symbol	Millimeters			Inches			
Syllibol	Min.	Тур.	Max.	Min.	Тур.	Max.	
Α			5.334			0.210	
A1	0.381			0.015			
A2	3.175	3.302	3.429	0.125	0.130	0.135	
b		1.524			0.060		
b1		0.457			0.018		
D	9.017	9.271	10.160	0.355	0.365	0.400	
E		7.620			0.300		
E1	6.223	6.350	6.477	0.245	0.250	0.255	
е		2.540			0.100		
L	2.921	3.302	3.810	0.115	0.130	0.150	
еВ	8.509	9.017	9.525	0.335	0.355	0.375	
θ°	0°	7°	15°	0°	7°	15°	

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