

Push Pull Parameter and Transformer Design

Yellow : Given parameter

Green : Calculated parameter

Blue : Notice or Check Point

Parameter:

Minimum Input Voltage $V_{in_min} := 8$

Maximum Input Voltage $V_{in_max} := 30$

Frequency $f_s := 53 \cdot 10^3$

Maximum Duty Cycle $D_{max} := 0.48$

Output Voltage (DC) $V_o := 12$

Output Current (A) $I_o := 4$

Wire Current Density (A/cm²) $J := 700$

Maximum Flux Density (A) $B_{max} := 2500$

Efficiency $Eff := 0.85$

Calculation:

Ts $T_s := \frac{1}{f_s}$ $T_s = 1.887 \times 10^{-5}$

Ton $t_{on} := \frac{D_{max}}{f_s}$ $t_{on} = 9.057 \times 10^{-6}$

Secondary Voltage $V_{ob} := V_o + 0.5 + 0.2$ $V_{ob} = 12.7$

Output Power $P_o := V_o \cdot I_o$ $P_o = 48$

Input Power $P_{in} := \frac{P_o}{Eff}$ $P_{in} = 56.471$

Assume Ip rms $I_{p_rms} := \frac{P_{in}}{V_{in_min}}$ $I_{p_rms} = 7.059$

Maximum Turns $N_{\max} := \frac{(2V_{in_min} \cdot D_{\max})}{V_{ob}}$ $N_{\max} = 0.605$

Turns $N := 0.6$

Ture Turn On Duty

$Don_hiin := \frac{(N \cdot V_{ob})}{2 \cdot V_{in_max}}$ $Don_hiin = 0.127$

$Don_loin := \frac{(N \cdot V_{ob})}{2 \cdot V_{in_min}}$ $Don_loin = 0.476$

BCM Inductance

$LoB_hiin := \frac{V_o}{(2 \cdot I_o)} (0.5 - Don_hiin) \cdot T_s$ $LoB_hiin = 1.056 \times 10^{-5}$

$LoB_loin := \frac{V_o}{(2 \cdot I_o)} (0.5 - Don_loin) \cdot T_s$ $LoB_loin = 6.722 \times 10^{-7}$

Set Output Inductaor $Lo := 23 \cdot 10^{-6}$

Set Output Capactor $Co := 470 \cdot 10^{-6}$

Output Ripple Voltage

$\Delta V_o_hiin := \frac{T_s^2 \cdot V_o}{16 \cdot Co \cdot Lo} \cdot (0.5 - Don_hiin)$ $\Delta V_o_hiin = 9.213 \times 10^{-3}$

$\Delta V_o_loin := \frac{T_s^2 \cdot V_o}{16 \cdot Co \cdot Lo} \cdot (0.5 - Don_loin)$ $\Delta V_o_loin = 5.866 \times 10^{-4}$

Output Ripple Current

$\Delta I_hiin := \frac{\left(\frac{V_{in_max}}{N} - 0.7 - V_o \right)}{Lo} \cdot Don_hiin \cdot T_s$ $\Delta I_hiin = 3.886$

$\Delta I_loin := \frac{\left(\frac{V_{in_min}}{N} - 0.7 - V_o \right)}{Lo} \cdot Don_loin \cdot T_s$ $\Delta I_loin = 0.247$

Output Peak Current

$$ID_{pk} := I_o + \frac{1}{2} \cdot \Delta I_{hiin} \quad ID_{pk} = 5.943$$

Primary Peak Current

$$IQ_{pk} := \frac{ID_{pk}}{N} \quad IQ_{pk} = 9.905$$

Current Sensor Resistor

$$R_s := \frac{0.52}{IQ_{pk}} \quad R_s = 0.052$$

$$PR_s := IQ_{pk}^2 \cdot R_s \cdot Don_{hiin} \quad PR_s = 0.654$$

Frequency of UCC38084

$$RT := 649 \cdot 10^3$$

$$Fr := \frac{1}{28.7 \cdot 10^{-12} \cdot RT + (2.0 \cdot 10^{-7})} \quad Fr = 5.312 \times 10^4$$

Choose Core Type of XFMR

Choose PQ2620 as XFMR Core $Ac := 1.19$

Ac =Iron area

Wa =Windows area

STANDARD PRODUCTS

Part No.	Maximum external dimensions (mm)			Rated output power (W) max.			Core sectional area (mm ²)	No. of terminal
	W	D	H	25KHz	50KHz	100KHz		
PQ-20/16	23.0	23.0	18.5	-	41	63	62.0	14
PQ-20/20	23.0	23.0	22.5	-	55	80	62.0	14
PQ-26/20	26.5	29.5	22.5	-	95	136	119.0	12
PQ-26/25	26.5	29.5	29.5	-	107	160	118.0	12
PQ-32/20	32.0	34.0	22.5	-	133	190	170.0	12
PQ-32/30	32.0	34.0	32.5	-	186	261	161.0	12
PQ-35/35	35.0	39.0	37.5	-	267	357	196.0	12
PQ-40/40	40.0	42.0	42.5	-	386	525	201.0	12
PQ-50/50	51.0	51.0	52.0	-	524	980	328.0	12

Primary Turns of XFMR

Set the Bmax of XFMR

$$B_{\max} := 2.5 \cdot 10^3$$

Tuning the Bmax for Optimum Primary Turns

$$B_{t_max} := 2.01 \cdot 10^3$$

$$N_p := \frac{(V_{in_min} \cdot D_{on_loin}) \cdot 10^8}{(A_c \cdot B_{t_max}) \cdot f_s} \quad N_p = 3.005$$

Secondary Turns of XFMR

$$N = 0.6$$

Tuning the N for Optimum Secondary Turns

$$N_t := 0.6$$

$$N_s := \frac{N_p}{N_t} \quad N_s = 5.009$$

Skin Depth (cm)

$$Dep := \frac{6.61}{\sqrt{f_s}} \quad Dep = 0.029$$

Primary Wire Area (cm²)

$$W_{pri} := \frac{I_{p_rms}}{J} \quad W_{pri} = 0.01 \quad \text{sq. cm}$$

Secondary Wire Area (cm²)

$$W_{sec} := \frac{I_o}{J} \quad W_{sec} = 5.714 \times 10^{-3} \quad \text{sq. cm}$$

Choose Primary Wire AWG#31 x 28

True Primary Wire Area

$$W_{Apri} := 0.593 \cdot 10^{-3} \cdot 28 \quad W_{Apri} = 0.017 \quad \text{sq. cm}$$

Current Density in Primary

$$J_{pri} := \frac{I_{p_rms}}{W_{Apri}} \quad J_{pri} = 425.128 \quad \text{Amp / sq. cm}$$

Choose Secondary Wire AWG#31 x 16

True Secondary Wire Area

$$W_{Asec} := 0.593 \cdot 10^{-3} \cdot 16 \quad W_{Asec} = 9.488 \times 10^{-3} \quad \text{sq. cm}$$

Current Density in Secondary

$$J_{sec} := \frac{I_o}{W_{Asec}} \quad J_{sec} = 421.585 \quad \text{Amp / sq. cm}$$

Choose 3rd Wire

AWG#31 x 2

Wire 3rd Wire Area

$$WA_{3rd} := 0.593 \cdot 10^{-3} \cdot 2$$

$$WA_{3rd} = 1.186 \times 10^{-3} \text{ sq. cm}$$

Current Density in 3rd

$$J_{3rd} := \frac{0.5}{WA_{3rd}}$$

$$J_{3rd} = 421.585 \text{ Amp/sq. cm}$$

Wire Table								
AWG Wire Size	Resistance Ω /meter (x.305 Ω /ft)	Wire O.D. (cm) Heavy Build	Wire Area		Current Capacity, Amps (listed by columns of amps/sq.cm.)			
			Circ. Mils	sq. cm (x0.001)	200	400	600	800
8	.00207	.334	18,000	91.2	16.5	33.0	49.5	66.0
9	.00259	.298	14,350	72.7	13.1	26.2	39.3	52.4
10	.00328	.267	11,500	58.2	10.4	20.8	31.2	41.6
11	.00413	.238	9,160	46.4	8.23	16.4	24.6	32.8
12	.00522	.213	7,310	37.0	6.53	13.1	19.6	26.1
13	.00656	.1902	5,850	29.6	5.18	10.4	15.5	20.8
14	.00827	.1714	4,680	23.7	4.11	8.22	12.3	16.4
15	.01043	.1529	3,760	19.1	3.26	6.52	9.78	13.0
16	.01319	.1369	3,000	15.2	2.58	5.16	7.74	10.3
17	.01657	.1224	2,420	12.2	2.05	4.10	6.15	8.20
18	.0210	.1095	1,940	9.83	1.62	3.25	4.88	6.50
19	.0264	.0980	1,560	7.91	1.29	2.58	3.87	5.16
20	.0332	.0879	1,250	6.34	1.02	2.05	3.08	4.10
21	.0420	.0785	1,000	5.07	.812	1.63	2.44	3.25
22	.0531	.0701	810	4.11	.640	1.28	1.92	2.56
23	.0666	.0632	650	3.29	.511	1.02	1.53	2.04
24	.0843	.0566	525	2.66	.404	.808	1.21	1.62
25	.1063	.0505	425	2.15	.320	.641	.962	1.28
26	.1345	.0452	340	1.72	.253	.506	.759	1.01
27	.1686	.0409	270	1.37	.202	.403	.604	.806
28	.214	.0366	220	1.11	.159	.318	.477	.636
29	.266	.0330	180	.912	.128	.255	.382	.510
30	.341	.0295	144	.730	.100	.200	.300	.400
31	.430	.0267	117	.593	.0792	.158	.237	.316
32	.531	.0241	96.0	.487	.0640	.128	.192	.256
33	.676	.0216	77.4	.392	.0504	.101	.152	.202
34	.856	.01905	60.8	.308	.0397	.0794	.119	.159

Total Wire Area

$$WA := WA_{pri} \cdot N_p + WA_{sec} \cdot N_s + WA_{3rd} \cdot N_s$$

$$WA = 0.103 \text{ sq. cm}$$