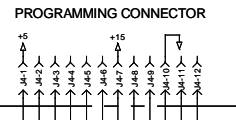


- 1) 1 = PREFLOW ON
- 2) 1 = CRATER INT MODE
- 3) 1 = CRATER REPLS MODE
- 4) 1 = BURN BACK 1
- 0 = BURN BACK 2
- 5) 0 = CONTACTOR DROP OUT ENABLED
- 6) 0 = SLOW RUN IN, 1 = FAST RUN IN
- 7) 1 = CABLE DROP COMPENSATION ENABLED
- 8) 1 = RESERVED



ERROR CODE:
 THERMAL LED BLINKING - MISSING ONE INPUT PHASE

CONTROL PCB LEDS:
 2 LEDS FLASHING - NORMAL OPERATION

NOTE:
 1. NO CONNECTION FOR 355
 2. CONNECT J7-4 AND J7-5 FOR 505
 3. CONNECT J7-4 AND J7-6 FOR 655

POWER UP SEQUENCE:
 - THERMAL LED TURNS ON THEN OFF
 - FAN TURNS ON AND STAYS ON

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DESIGNER: J. WANG	ENGINEER: J. O'NEILL	SCALE: 1:1	SUBJECT: MACHINE SCHEMATIC		DOCUMENT NUMBER: G5704
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