



LED Driver Design with iW3620

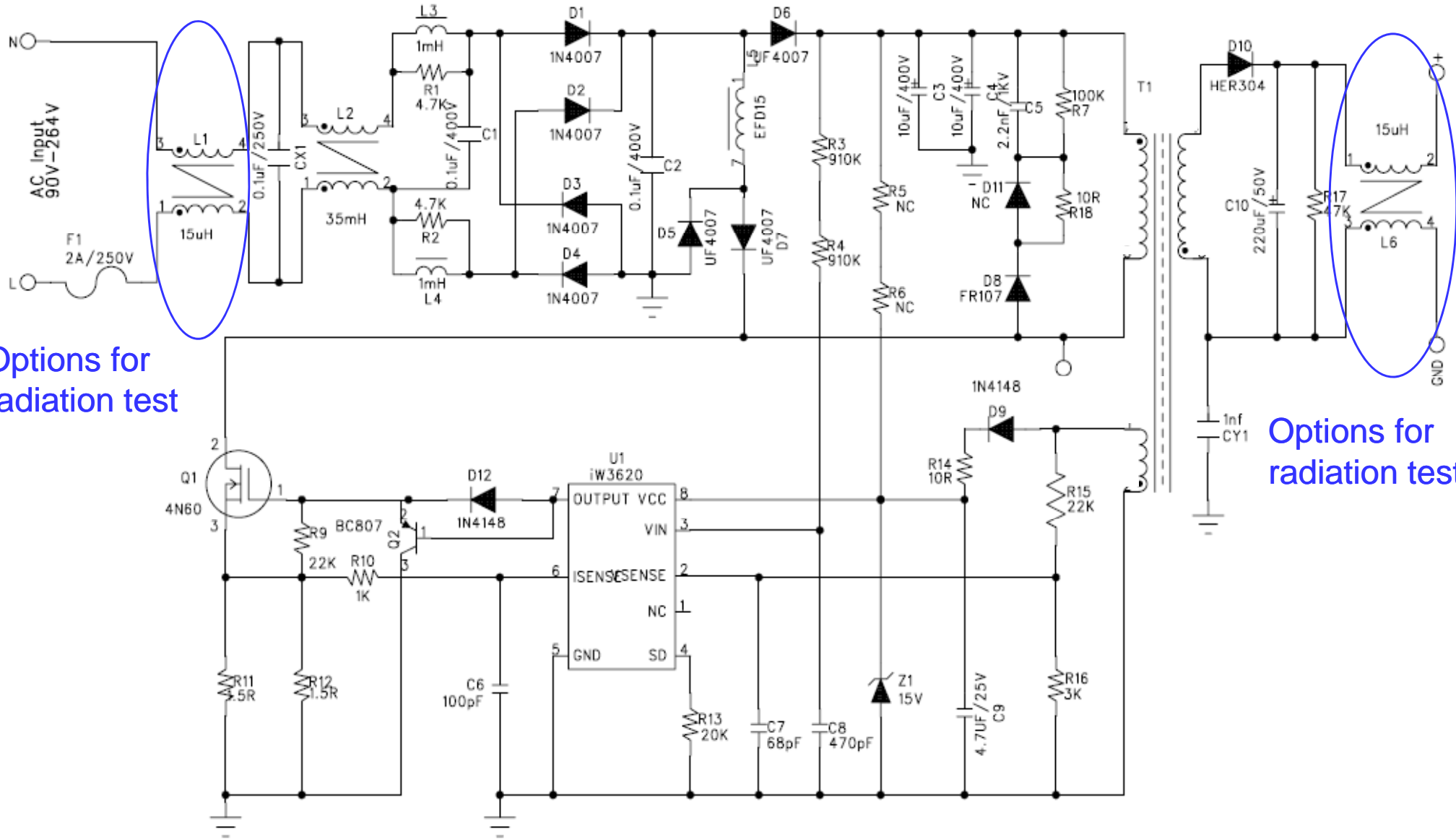
Summary and Features :

- 1. LED driver, 40V, 450mA ; AC input range: 90Vac-135Vac,180Vac-264Vac**
- 2. For Isolated Applications**
- 3. High Efficiency, High Power Factor and Least Parts Solution**
- 4. Meet EMI Requirement (EN55015BQP&AV scan)**
- 5. Fully Protection Against AC input UV/OV,O/P Short &Open, Component single fault**

1. Specification

| Description | | Symbol | Min | Typ | Max | Units | Comment |
|--|----------------|----------------|----------------|------|-----|-----------------|-------------------------------|
| Input | | | | | | | |
| Voltage | | V_{IN} | 90 | | 264 | V _{AC} | 2 Wire |
| Frequency | | f_{LINE} | 47 | 50 | 63 | Hz | |
| Open-load Input Power (264V _{AC}) | | | | | | W | |
| Output | | | | | | | |
| Const Voltage | Output Voltage | V_{OUT_CV} | | 40 | | V | Measured at the PCB connector |
| | Output Current | I_{OUT_CV} | | | | A | |
| Const Current | Output Voltage | V_{OUT_CV} | | | | V | Min Vout is depend on Vcc |
| | Output Current | I_{OUT_CV} | | 0.45 | | A | |
| Total Output Power | | | | | | | |
| Continuous Output Power | | P_{OUT} | | 18 | | W | |
| Over Current Protection | | I_{OUT_MAX} | | | | A | Auto-restart |
| Efficiency | | η | | 83 | | % | Measured at end of PCB |
| Power Fact | | PF | | 0.9 | | | Harmonic meet IEC61000-3-2 |
| Turn on Delay Time | | | | | | Sec | |
| Conducted EMI | | | Meets EN55015B | | | | |
| Hi-pot test | | | | 3 | | KV | |
| Operation temperature | | T_{opr} | | 40 | | ° C | Free convection, sea level |

2. Schematic



Options for radiation test

Options for radiation test

3.Circuit Board Photograph



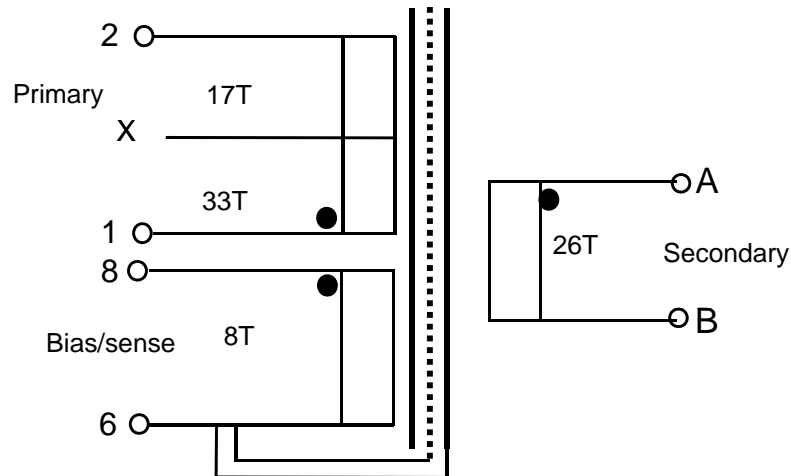
Top side



L x W x H= 250x18x10mm

4. Transformer Design

SCHEMATIC



ELECTRICAL SPECIFICATIONS:

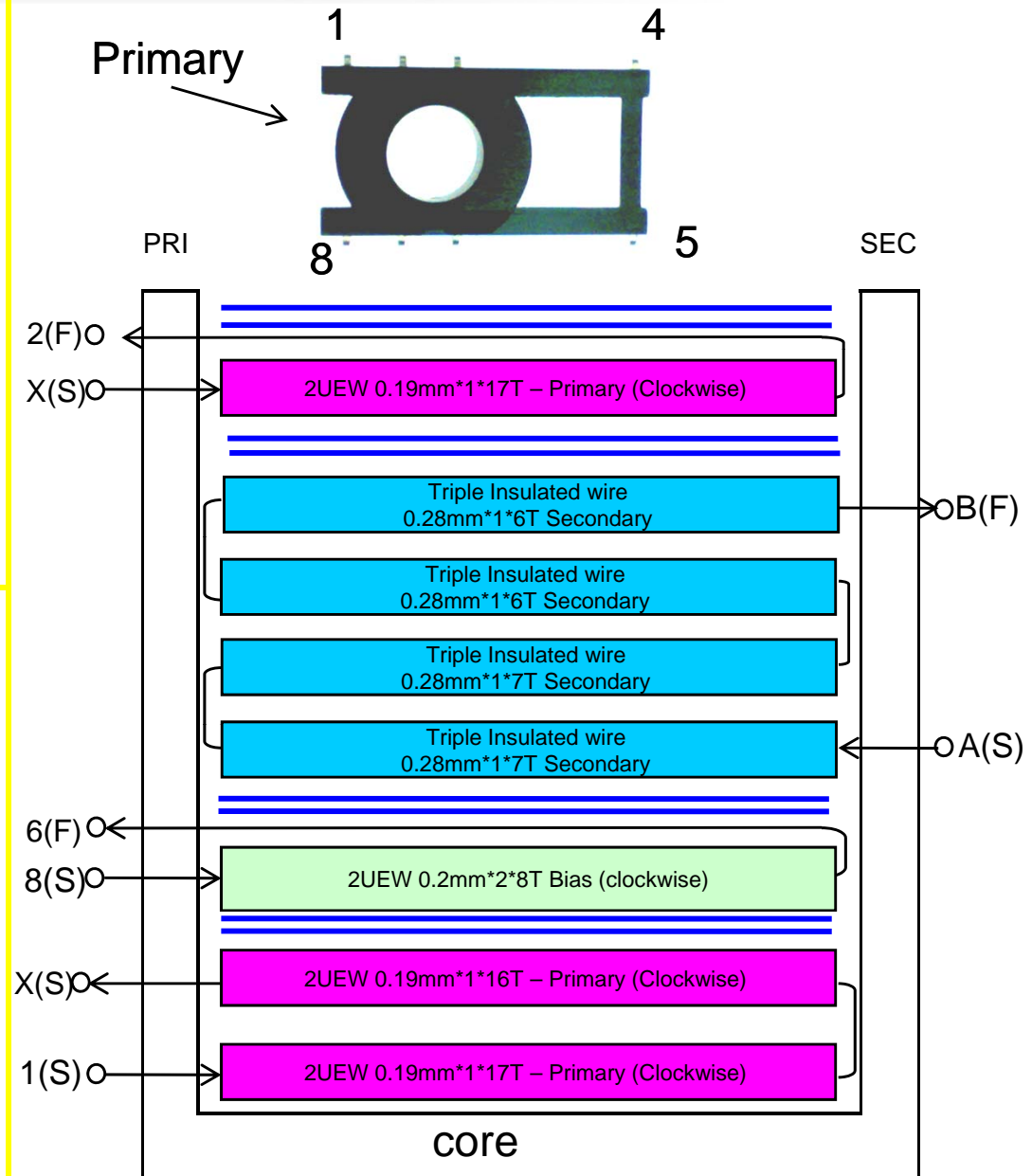
- Primary Inductance
 $L_p = 1.2\text{mH} @ 10\text{KHz} (230\text{Vac})$
 $L_p = 1.1\text{mH} @ 10\text{KHz} (115\text{Vac})$
- Primary Leakage Inductance (L_k) <= 30uH @ 10KHz
- Electrical Strength = 3KV, 50/60Hz, 1Min

MATERIALS:

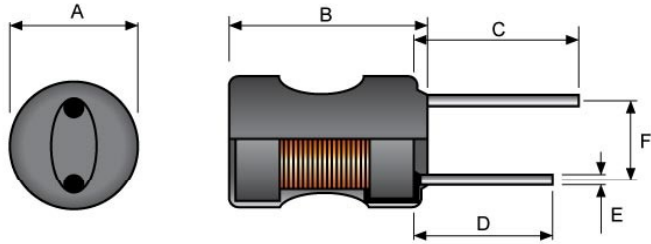
- Core : ER2510S(Ferrite Material TDK PC40 or equivalent)
- Bobbin :ER2510S.
- Magnet Wires (Pri) : Type 2-UEW
- Magnet Wire (Sec) : Triple Insulated Wires
- Layer Insulation Tape :3M1298 or equivalent.

FINISHED :

- Cut remained of Pin after wires termination
- Core is connected to PRI-GND **pin6**.
- Varnish the complete assembly



Differential Mode Inductor L1



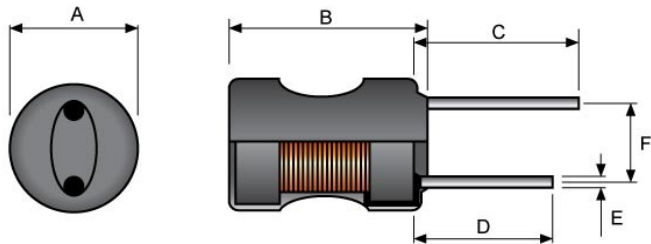
Ferrite core size : Ax B 8x10mm

Wire gauge: 0.26mm, 150 Turns

Inductance @10kHz, 1V: 750uH +/-20%

ICR: 0.8 OHM +/-20%

Differential Mode Inductor L2



Ferrite core size : Ax B 8x10mm

Wire gauge: 0.3mm, 100 Turns

Inductance @10kHz, 1V: 330uH +/-20%

ICR: 0.5 OHM +/-20%

6. EMI Inductor

Common Choke L2 for EMI



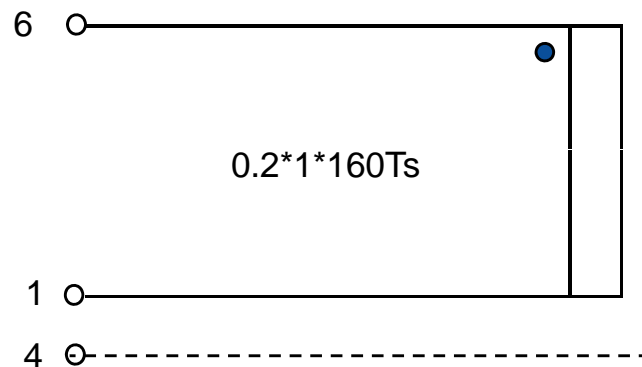
Core : Mn-Zn T14 x8x6 mm

Turns: 0.2*70T

Inductance 35mH +/-20%

PFC Inductor L4 Design

SCHEMATIC



ELECTRICAL SPECIFICATIONS:

1. Inductance (L_p) = **1.35mH(230Vac)**, **0.95mH(115Vac)**
@10KHz
2. Core : EFD15 (Ferrite Material TDK PC40 or equivalent)
3. Bobbin : EFD15 Vertical
4. Ferrite core is connected to Pin 10 after assembling
5. Cut remained of Pin 2, 3, 7, 8 after wires termination
6. Varnish the complete assembly

7.1.Bill of Material__ Input 120Vac

| Item | Qty. | Ref. | Description | | Item | Qty. | Ref. | Description |
|------|------|-------------|--|--|------|------|-------|------------------------------|
| 1 | 1 | F1 | 2A/250Vac Fuse | | 23 | 1 | Q1 | 4N60 |
| 2 | 1 | CX1 | 0.1uF/250V X Capacitor | | 24 | 1 | T1 | ER2510S 1.1mH |
| 3 | 2 | C2,C3 | MPE 0.1uF,400V | | 25 | 2 | R1,R2 | 4.7K Ω +/-5%,SMD-0805 |
| 4 | 2 | C3,C4 | 10uF/400V,E-CAP,1050C | | 26 | 2 | R3 | 680K Ω +/-5%,SMD-1206 |
| 5 | 1 | C5 | 2.2nF,1KV | | 27 | 1 | R4 | 620K Ω +/-5%,SMD-1206 |
| 6 | 1 | C6 | 100pF,50V,NPO,SMD-0602 | | 28 | 1 | R7 | 100K Ω +/-5%,SMD-1206 |
| 7 | 1 | C8 | 470pF,50V,NPO,SMD-0603 | | 29 | 1 | R8 | 10 Ω +/-5%,SMD-0805 |
| 8 | 1 | C9 | 4.7uF,50V,E-CAP,1050C | | 30 | 1 | R9 | 22k Ω +/-5%,SMD-0805 |
| 9 | 1 | C7 | 68pF,50V,NPO,SMD-0603 | | 31 | 1 | R10 | 2.2K Ω +/-5%,SMD-0805 |
| 10 | 1 | C10 | 220uF,50V,E-CAP,1050C | | 32 | 1 | R11 | 1.5 Ω +/-5%,SMD-0805 |
| 11 | 1 | C11 | 220pF,250V,NPO,SMD-0805 | | 33 | 3 | R12 | 1.5 Ω +/-1%,SMD-0805 |
| 12 | 1 | L1,L6 | 15uH(5*8) | | 34 | 1 | R13 | 20K Ω +/-5%,SMD-06805 |
| 13 | 1 | L2 | 35mH(T14 X 8 X 6) | | 35 | 1 | R14 | 10 Ω +/-5%,SMD-0805 |
| 14 | 1 | L5 | EFD15 Transformer 0.9mH | | 36 | 1 | R15 | 22K Ω +/-5%,SMD-0805 |
| 15 | 2 | L2,L4 | 1mH (8 X 10) | | 37 | 1 | R16 | 3K Ω +/-1%,SMD-0805 |
| 16 | 4 | D1,D2,D3,D4 | 1N4007 | | 38 | 1 | R18 | 22 Ω +/-1%,SMD-0806 |
| 17 | 3 | D5,D6,D7 | UF4007 | | 39 | 1 | R17 | 47K Ω +/-1%,SMD-0805 |
| 18 | 2 | D8 | FR107 | | 40 | 1 | CY1 | Y-CAP 1nF 250V |
| 19 | 1 | Z1 | 15V | | | | | |
| 20 | 1 | D9 | FR102,SMD | | | | | |
| 21 | 1 | D10 | SR3200 3A 200V Schottky | | | | | |
| 22 | 1 | U1 | IW3620,Off-line digital PWM controller,SOT-8 | | | | | |
| | | | | | | | | |

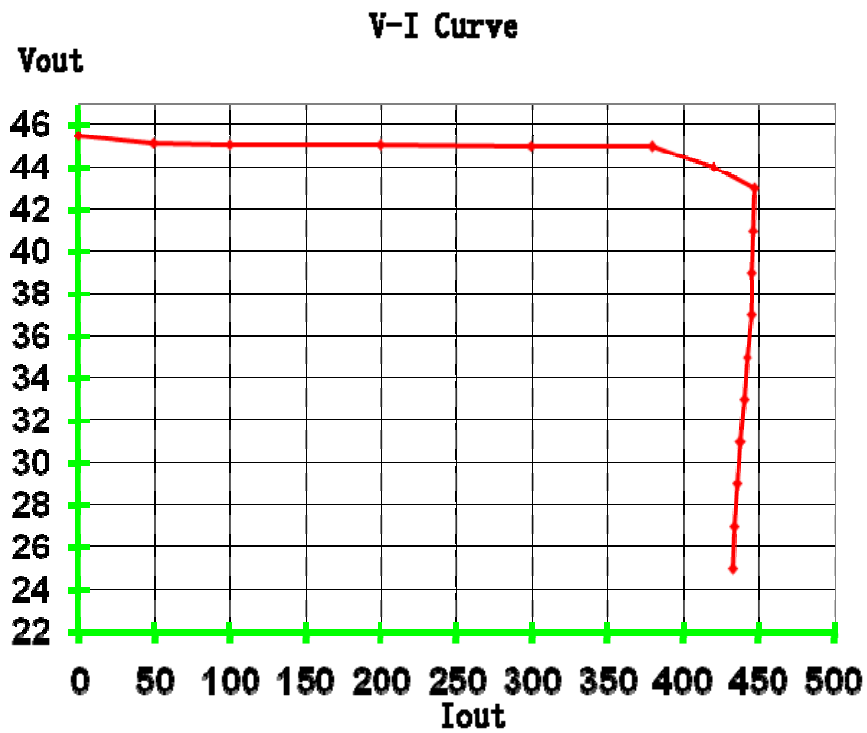
7.2. Bill of Material ____ Input 230Vac

| Item | Qty. | Ref. | Description | Item | Qty. | Ref. | Description |
|------|------|-------------|--|------|------|-------|------------------------------|
| 1 | 1 | F1 | 2A/250Vac Fuse | 23 | 1 | Q1 | 4N60 |
| 2 | 1 | CX1 | 0.1uF/250V X Capacitor | 24 | 1 | T1 | ER2510S |
| 3 | 2 | C2,C3 | MPE 0.1uF,400V | 25 | 2 | R1,R2 | 4.7K Ω +/-5%,SMD-0805 |
| 4 | 2 | C3,C4 | 10uF/400V,E-CAP,1050C | 26 | 1 | R3 | 910K Ω +/-5%,SMD-1206 |
| 5 | 1 | C5 | 2.2nF,1KV | 27 | 1 | R4 | 910K Ω +/-5%,SMD-1206 |
| 6 | 1 | C6 | 100pF,50V,NPO,SMD-0602 | 28 | 1 | R7 | 100K Ω +/-5%,SMD-1206 |
| 7 | 1 | C8 | 470pF,50V,NPO,SMD-0603 | 29 | 1 | R8 | 10 Ω +/-5%,SMD-0805 |
| 8 | 1 | C9 | 4.7uF,50V,E-CAP,1050C | 30 | 1 | R9 | 22k Ω +/-5%,SMD-0805 |
| 9 | 1 | C7 | 68pF,50V,NPO,SMD-0603 | 31 | 1 | R10 | 2.2K Ω +/-5%,SMD-0805 |
| 10 | 1 | C10 | 220uF,50V,E-CAP,1050C | 32 | 1 | R11 | 1.5 Ω +/-5%,SMD-0805 |
| 11 | 1 | C11 | 220pF,250V,NPO,SMD-0805 | 33 | 3 | R12 | 1.8 Ω +/-1%,SMD-0805 |
| 12 | 1 | L1,L6 | 15uH(5*8) | 34 | 1 | R13 | 20K Ω +/-5%,SMD-06805 |
| 13 | 1 | L2 | 35mH(T14 X 8 X 6) | 35 | 1 | R14 | 10 Ω +/-5%,SMD-0805 |
| 14 | 1 | L5 | EFD15 Transformer | 36 | 1 | R15 | 22K Ω +/-5%,SMD-0805 |
| 15 | 2 | L2,L4 | 1mH (8 X 10) | 37 | 1 | R16 | 3K Ω +/-1%,SMD-0805 |
| 16 | 4 | D1,D2,D3,D4 | 1N4007 | 38 | 1 | R18 | 22 Ω +/-1%,SMD-0806 |
| 17 | 3 | D5,D6,D7 | UF4007 | 39 | 1 | R17 | 47K Ω +/-1%,SMD-0805 |
| 18 | 2 | D8 | FR107 | 40 | 1 | CY1 | Y-CAP 1nF 250V |
| 19 | 1 | Z1 | 15V | | | | |
| 20 | 1 | D9 | FR102,SMD | | | | |
| 21 | 1 | D10 | HER304 | | | | |
| 22 | 1 | U1 | IW3620,Off-line digital PWM controller,SOT-8 | | | | |
| | | | | | | | |

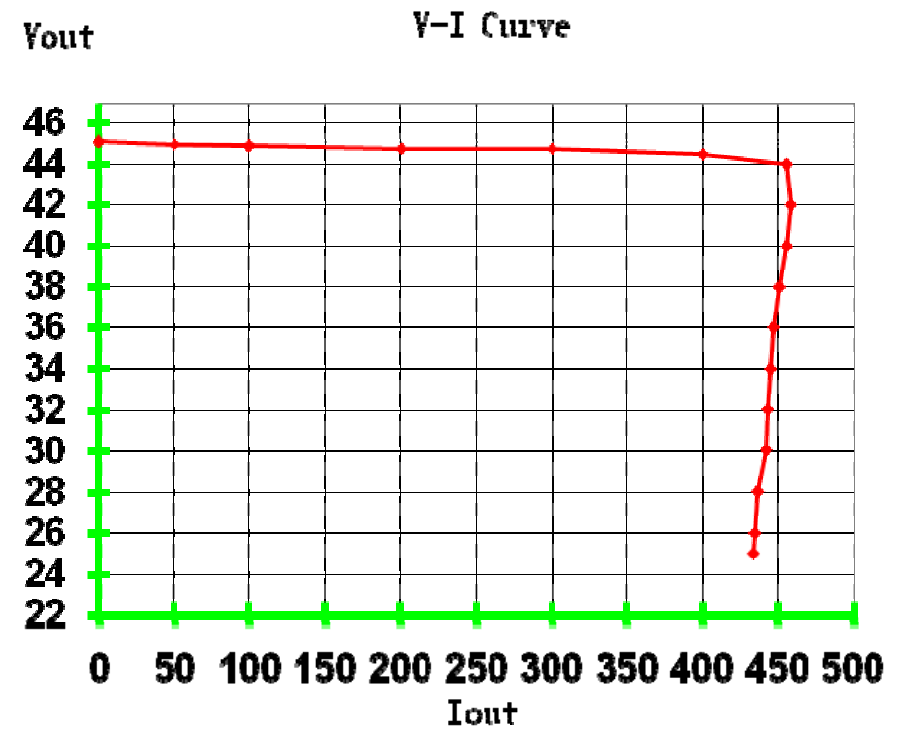
8. V-I Curve

* Note: Output voltage measured at PCB end, $T_{AMB}=25\text{ }^{\circ}\text{C}$

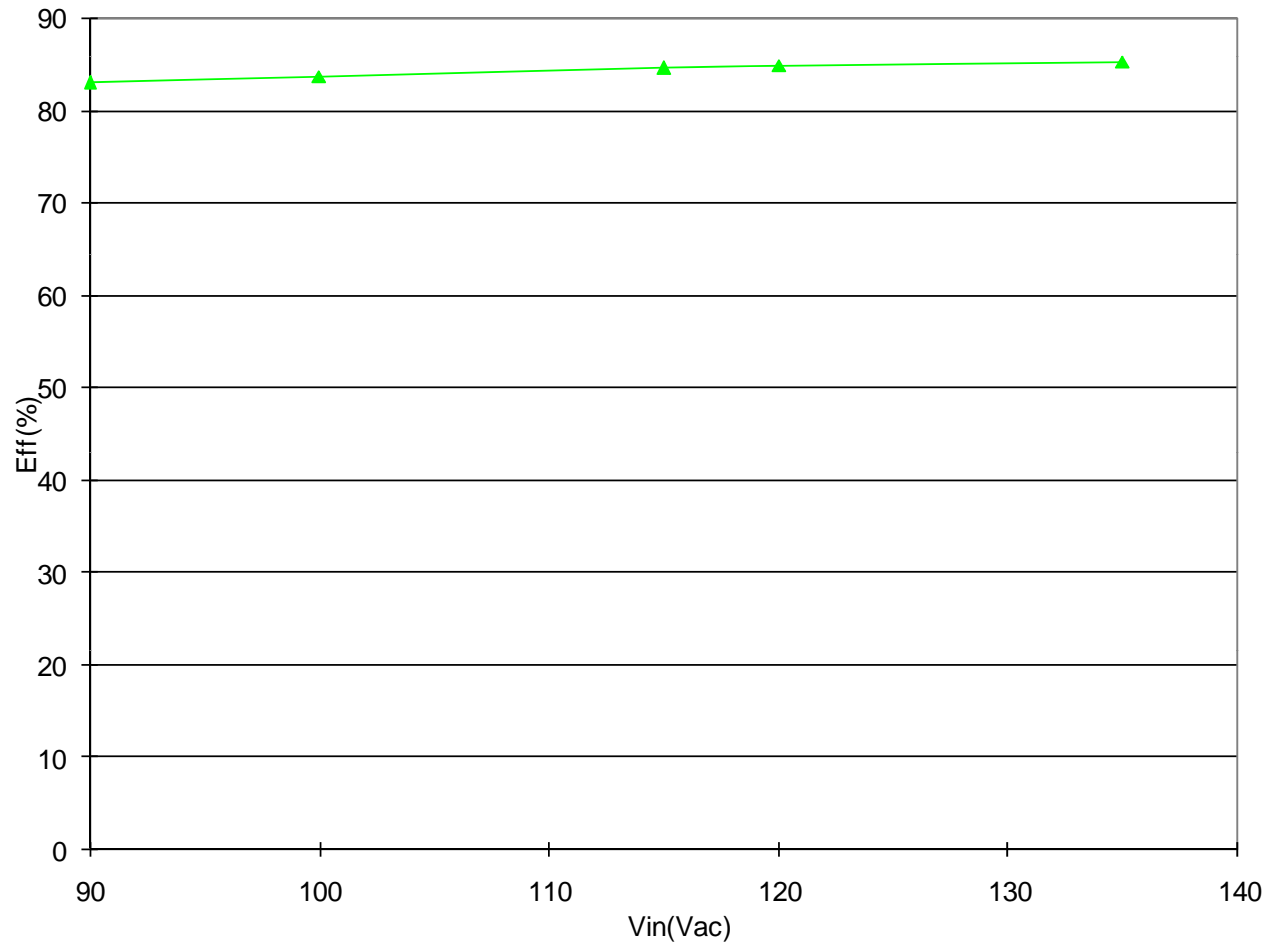
$V_{IN}=115V_{AC}$, $T_{AMB}=25\text{ }^{\circ}\text{C}$



$V_{IN}=230V_{AC}$, $T_{AMB}=25\text{ }^{\circ}\text{C}$

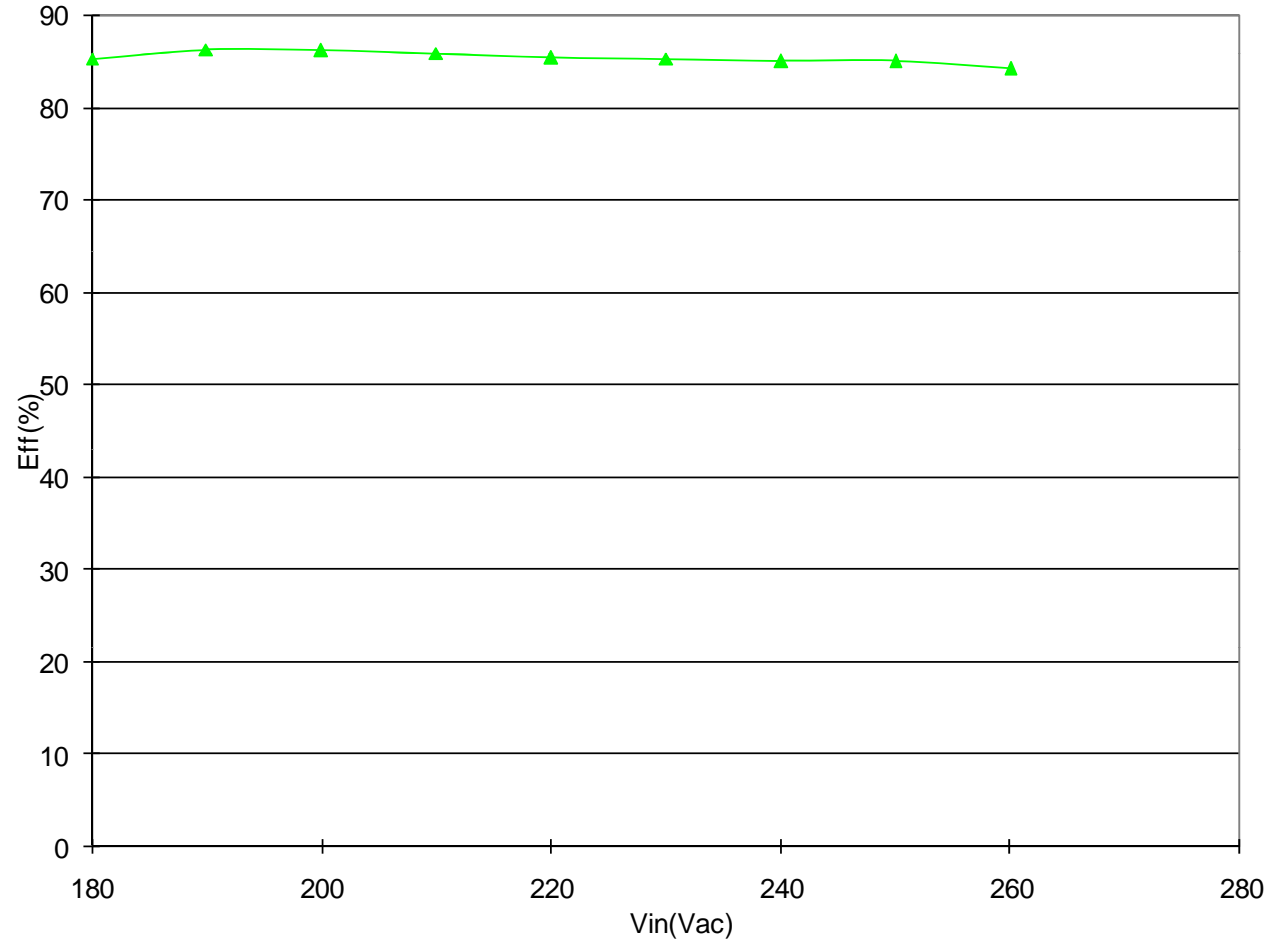


9.1. Efficiency Measurement(90Vac-135Vac)



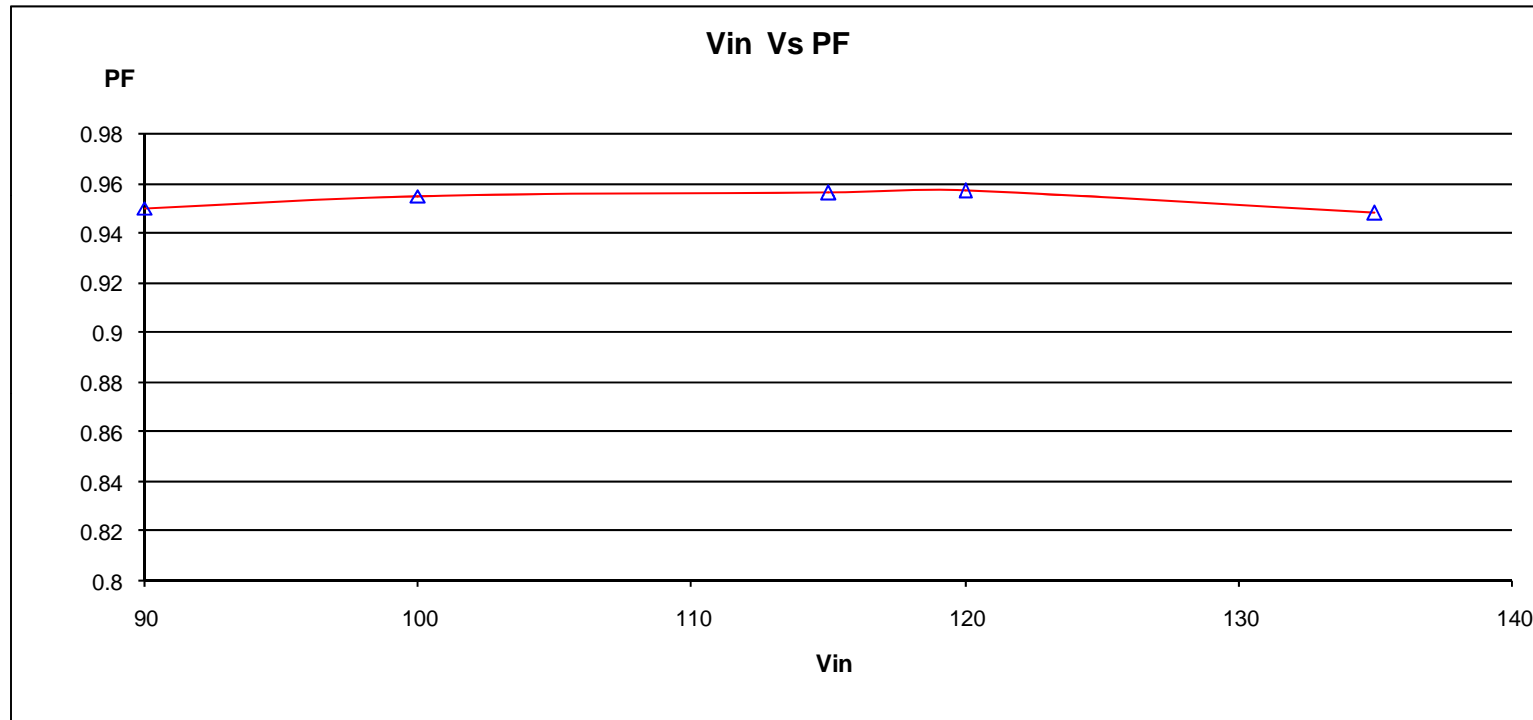
*** Note: Output voltage measured at end of PCB.**

9.2. Efficiency Measurement(180Vac-264Vac)

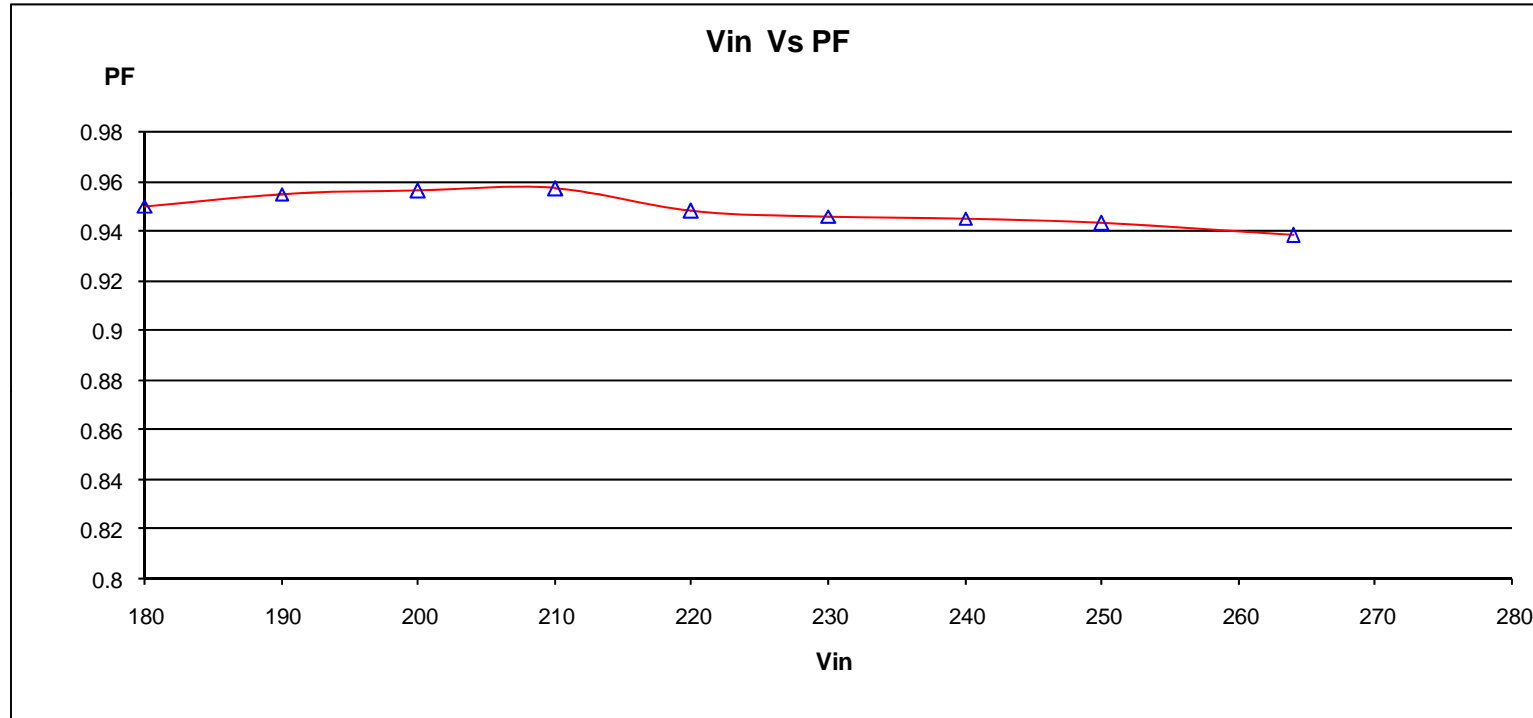


*** Note: Output voltage measured at end of PCB.**

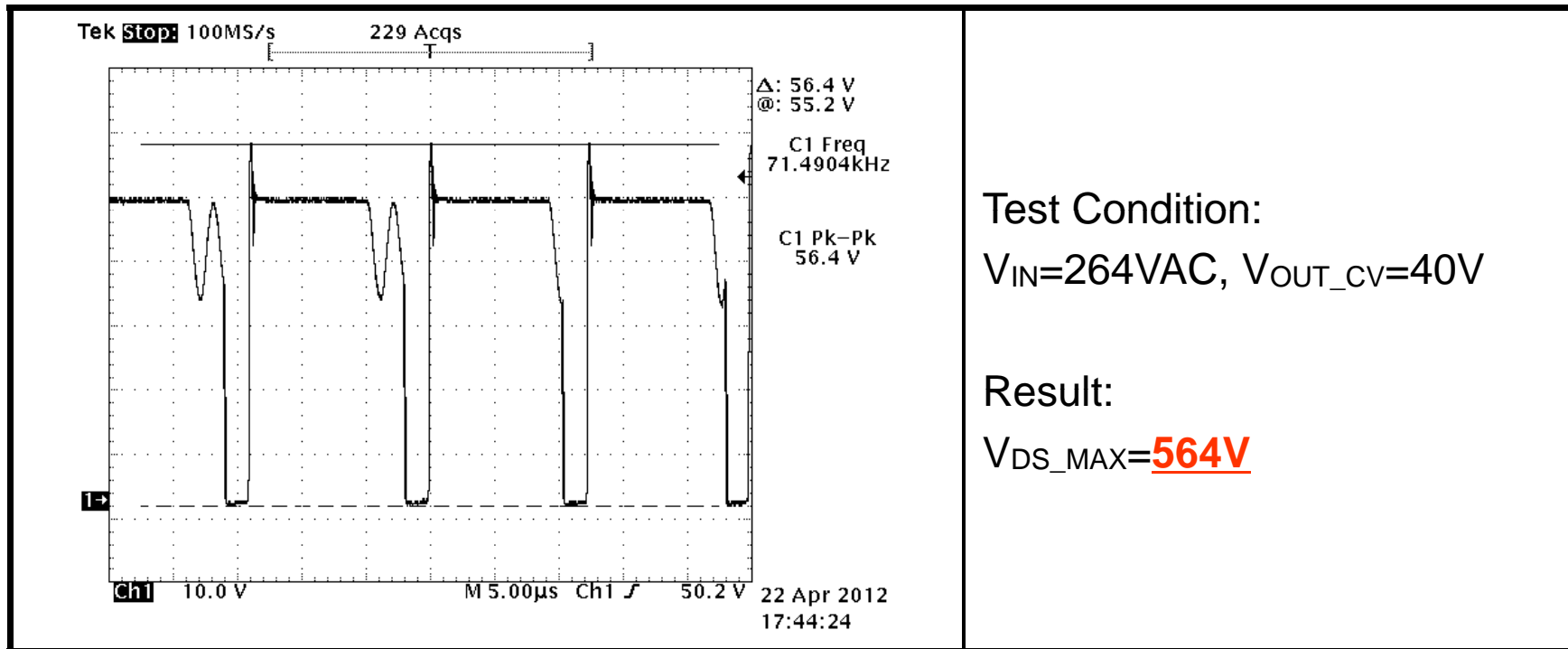
10.1. Input voltage VS PF curve(90Vac-135Vac)



10.2. Input voltage VS PF curve(180Vac-264Vac)



11. V_{DS} waveform



Test Condition:

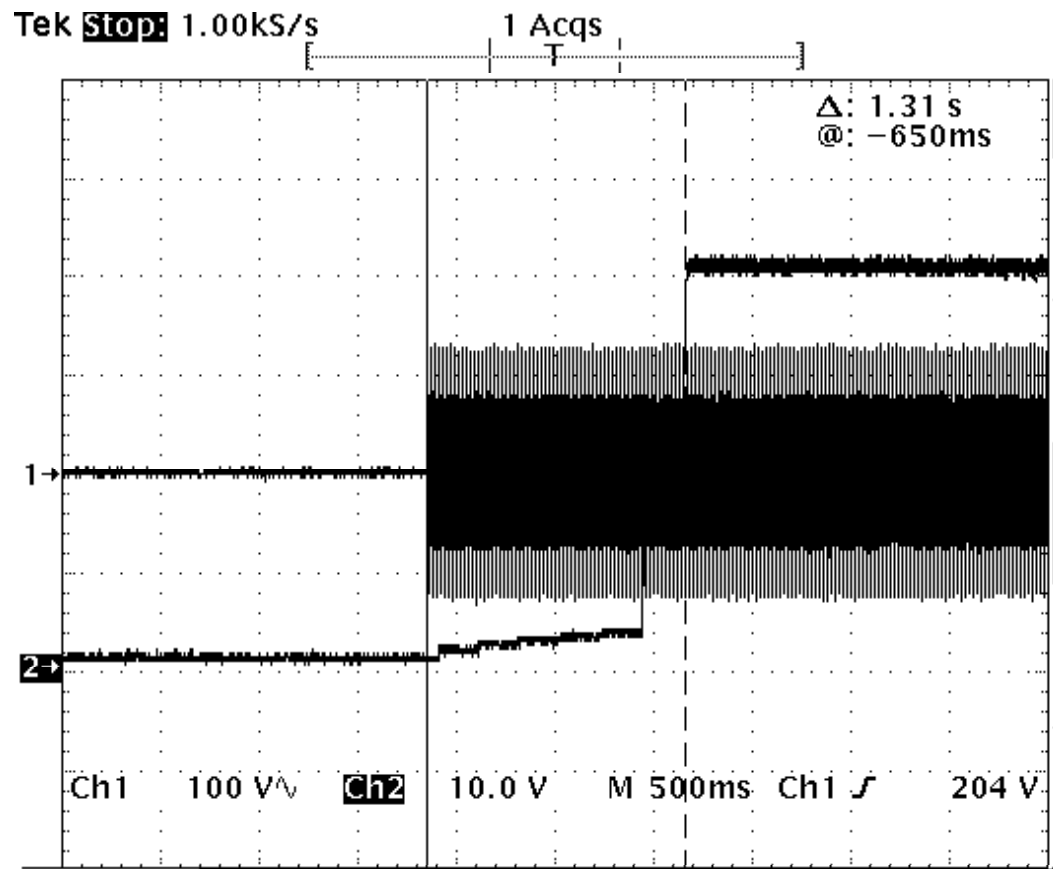
$V_{IN}=264VAC$, $V_{OUT_CV}=40V$

Result:

$V_{DS_MAX}=\underline{564V}$

Remark: Mosfet Spec__4A 650V

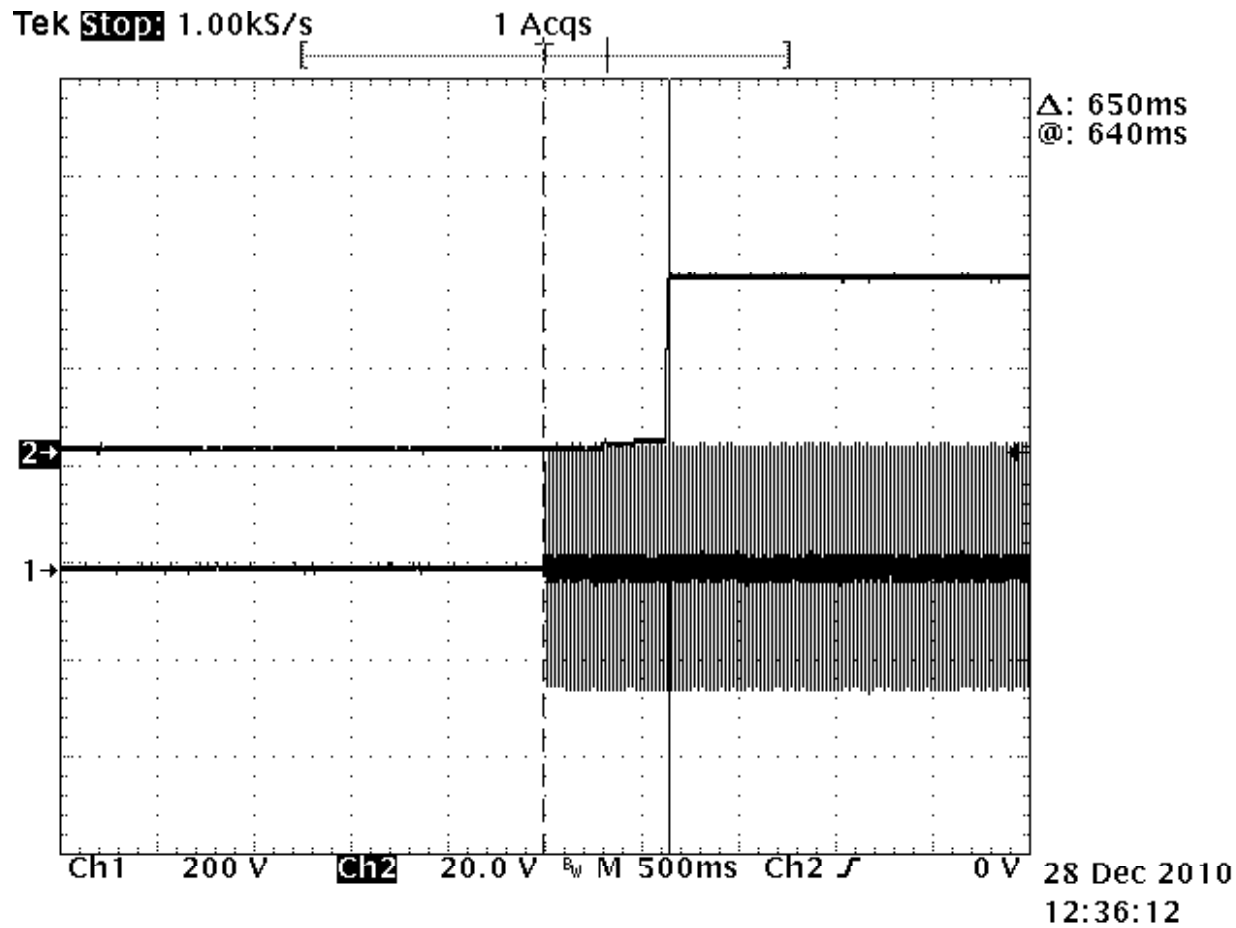
12. 1. Start up and turn on delay time(90Vac-135Vac)



90V_{AC}, Full Load

T_{ST_DELAY}=1.3 s

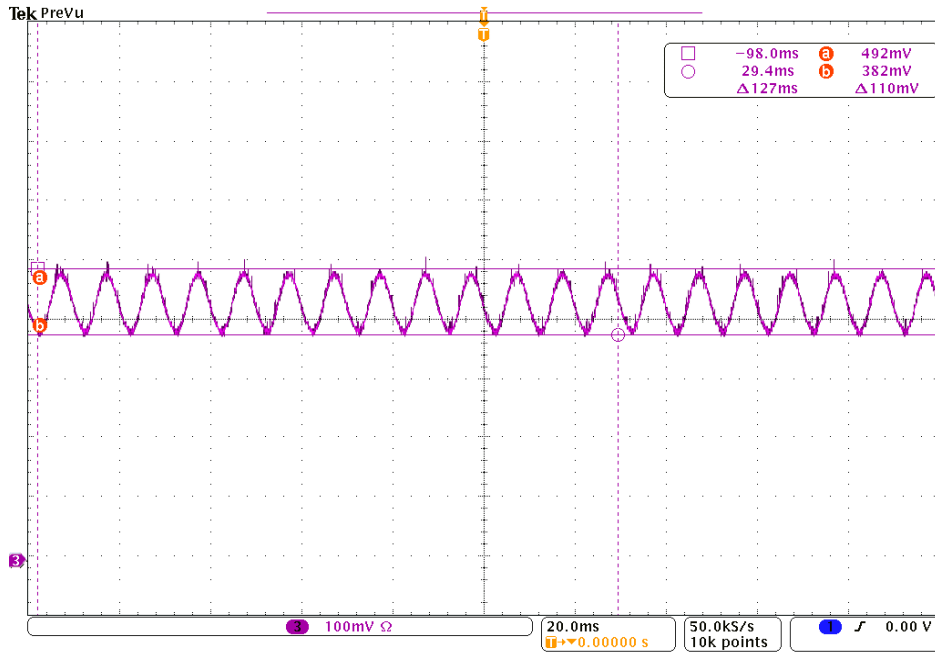
12.2. Start up and turn on delay time(180Vac-264Vac)



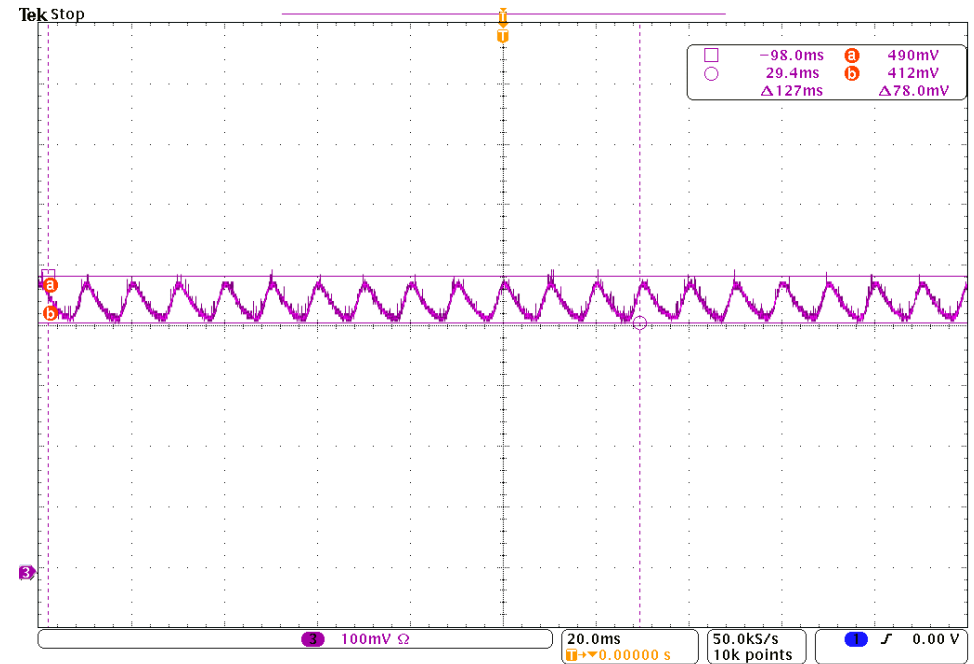
180V_{AC}, Full Load

T_{ST_DELAY}=650ms

13. Output ripple current _90Vac and 180Vac__Full load

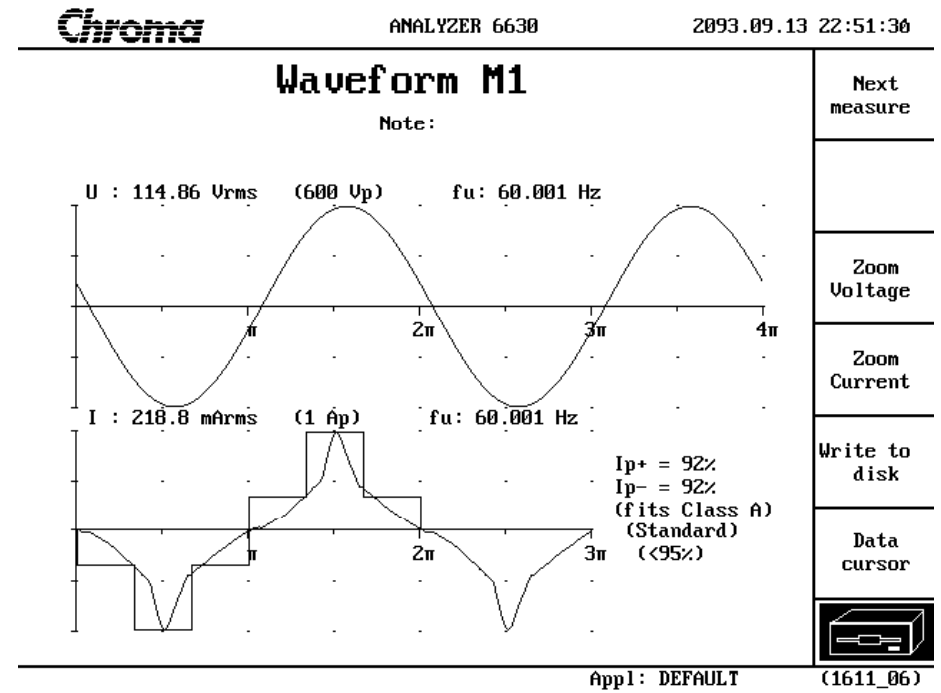
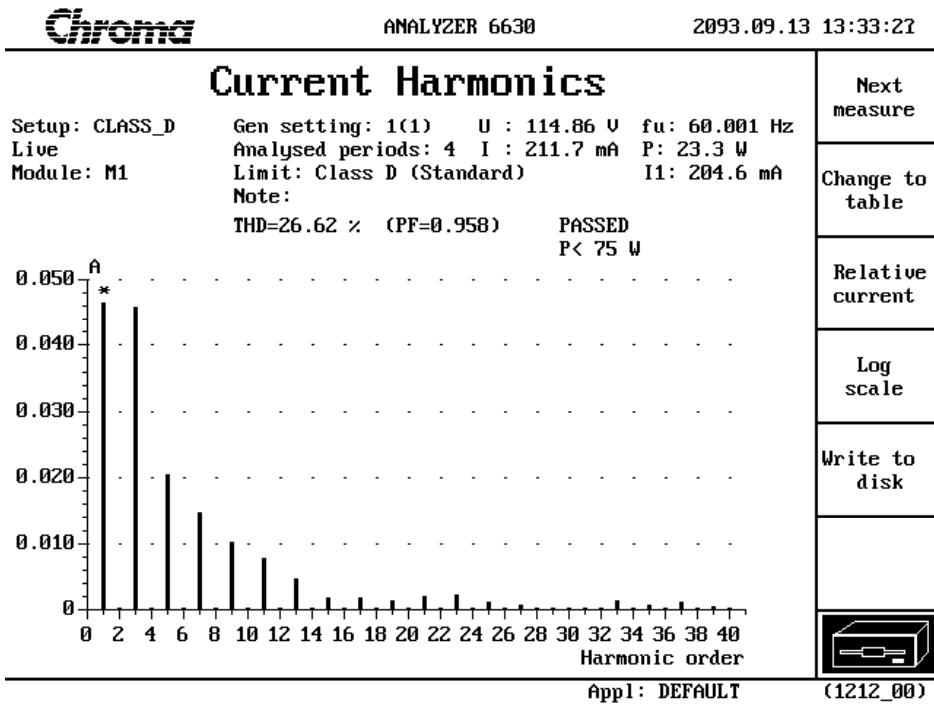


Vin=90Vac Iout=450mA Ripple current =110mA
Ripple =24 %



Vin=230Vac Iout=450mA Ripple current =78mA
Ripple =17 %

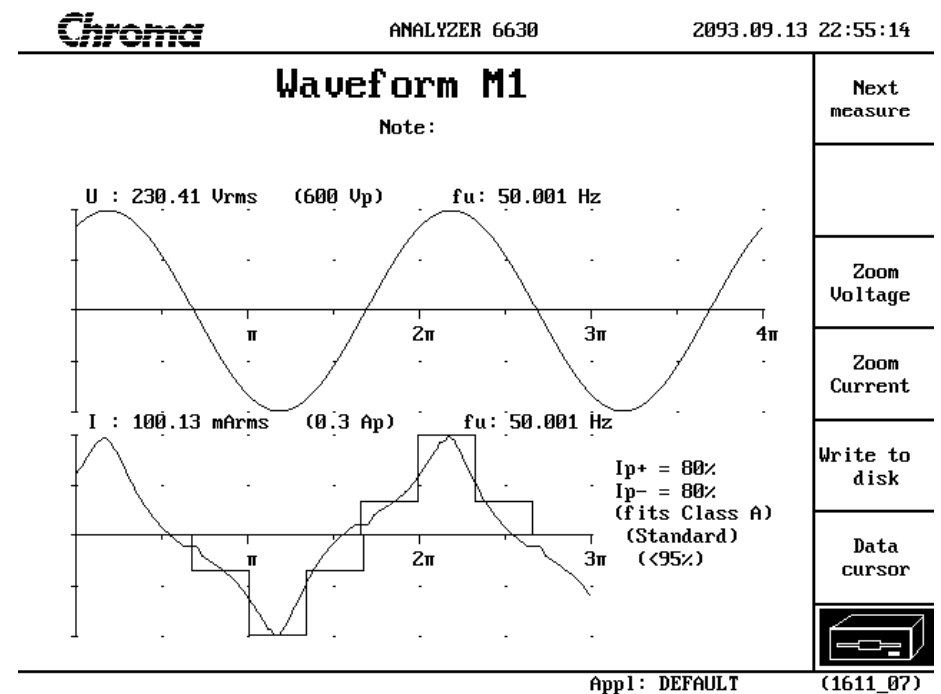
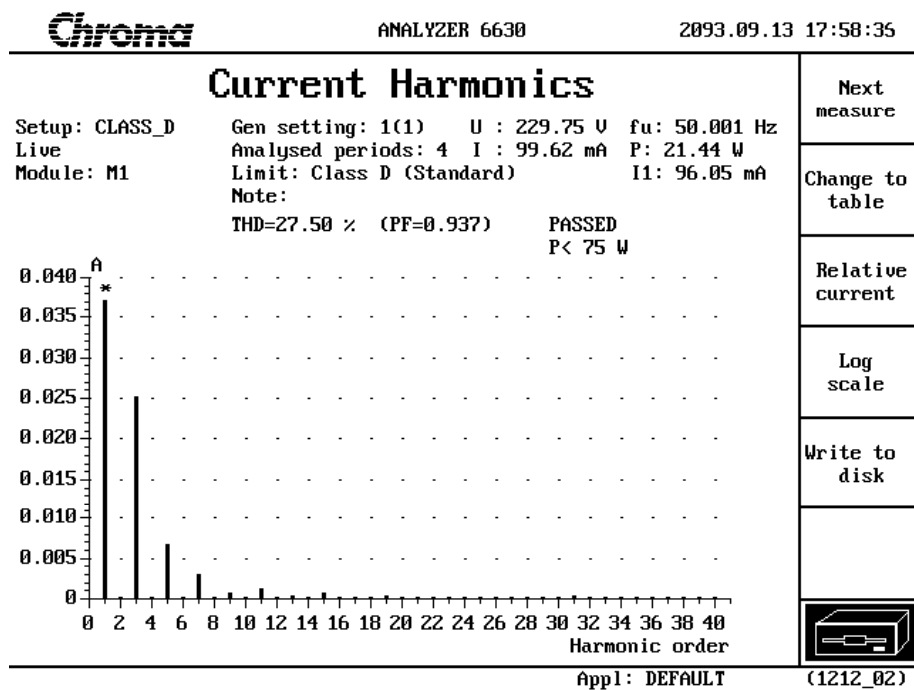
14.1. PF and harmonic current(90Vac-135Vac)



Vin_115V PF=0.945

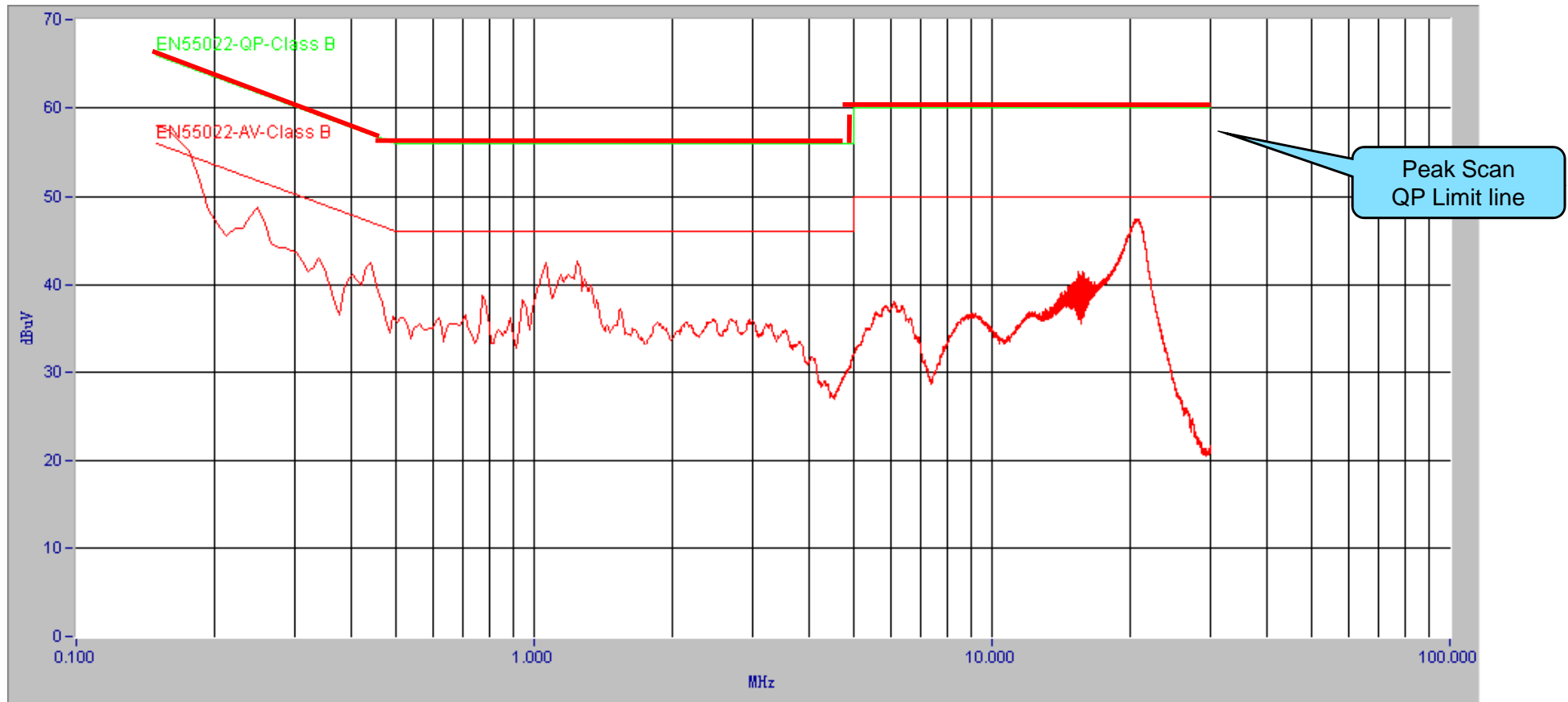
THD <30%

14.2. PF and harmonic current(180Vac-264Vac)



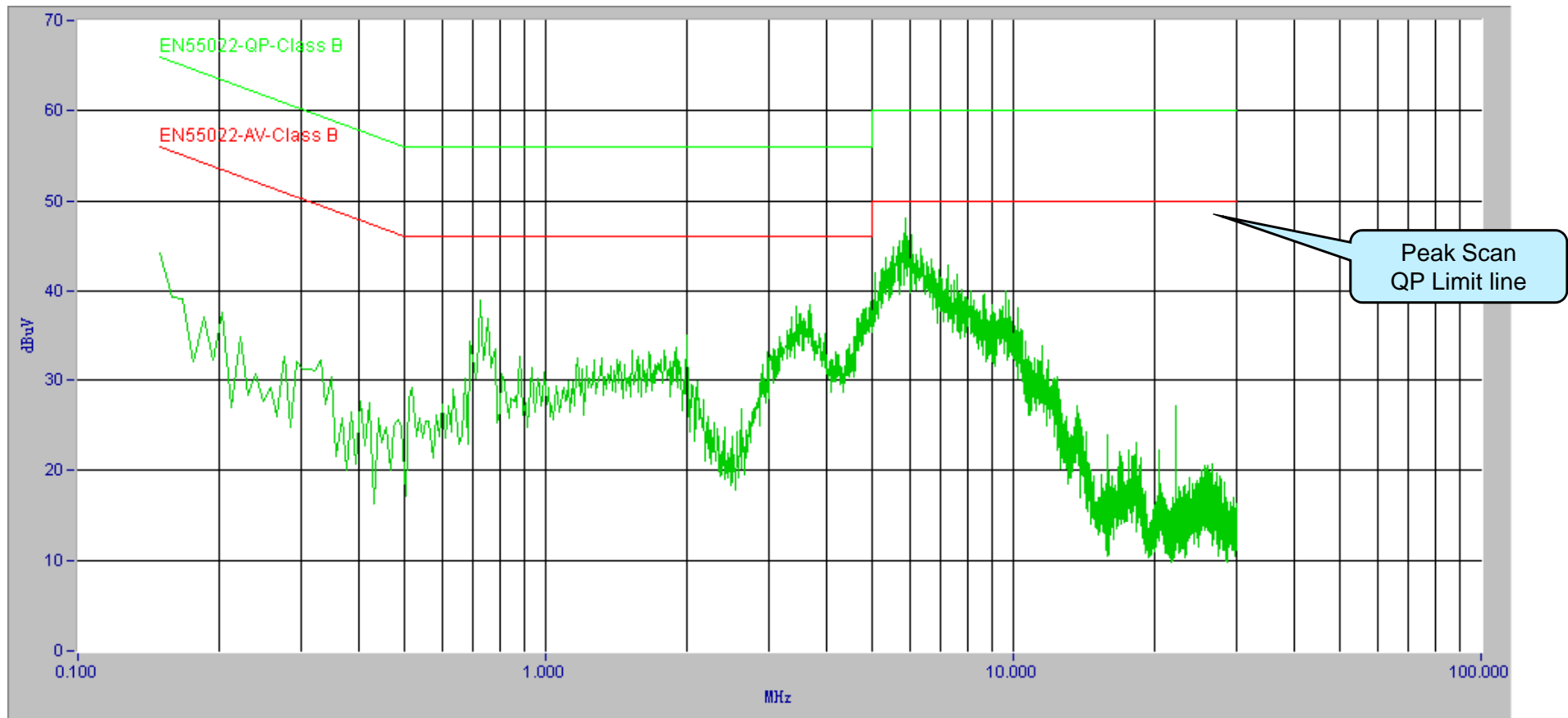
Vin_230V PF=0.945 THD<30%

15.1. Conducted EMI (Input 115Vac Full Load, output floating) **iWatt**



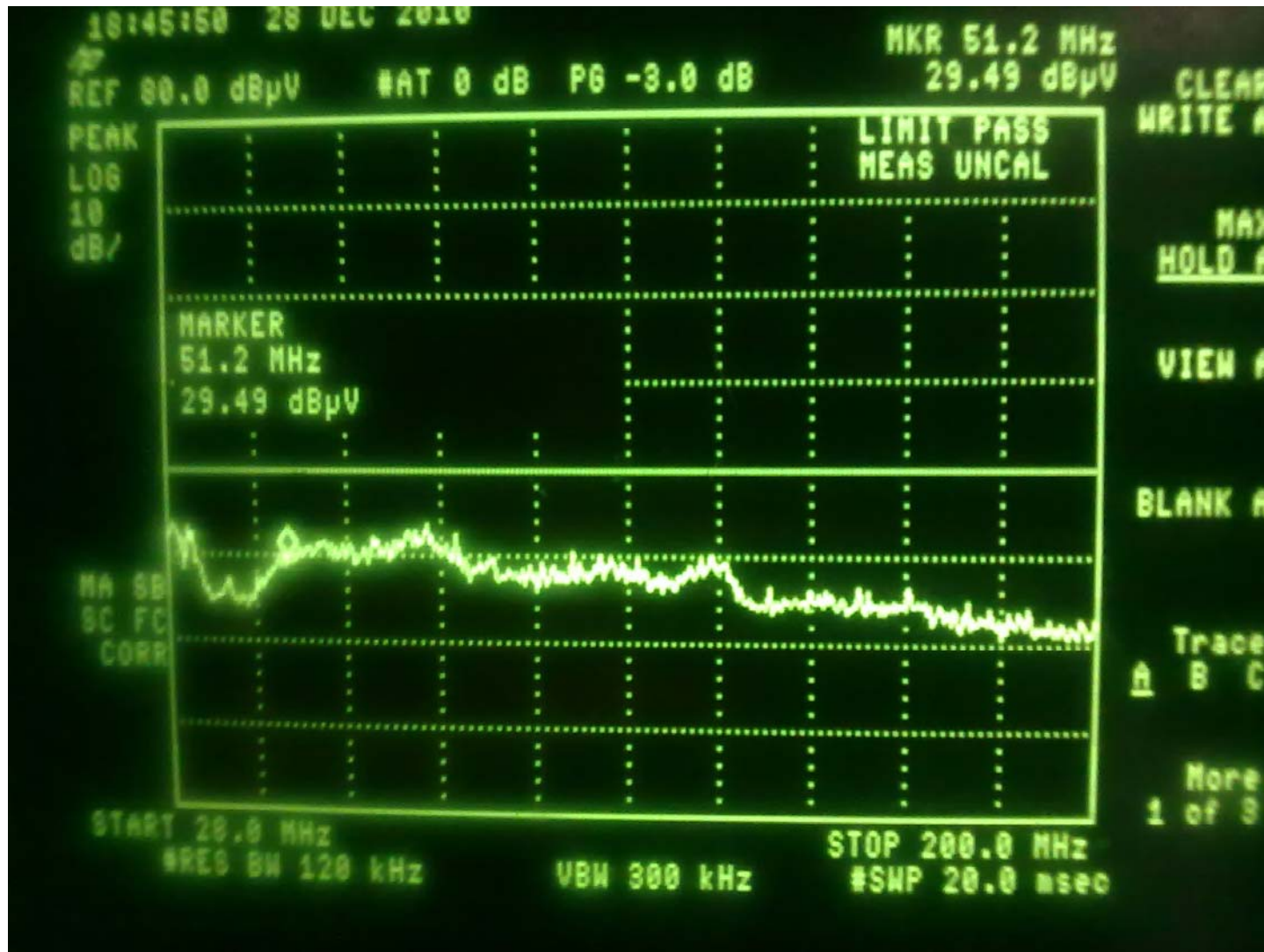
Peak scan L

15.2. Conducted EMI (Input 230Vac Full Load, output floating) **iWatt**



Peak scan L

16. Radiated IEM (for reference)



Note: 1, V_{in} =230Vac, output is 11X 2W LED(38.34V 564mA)

2, Output is floating