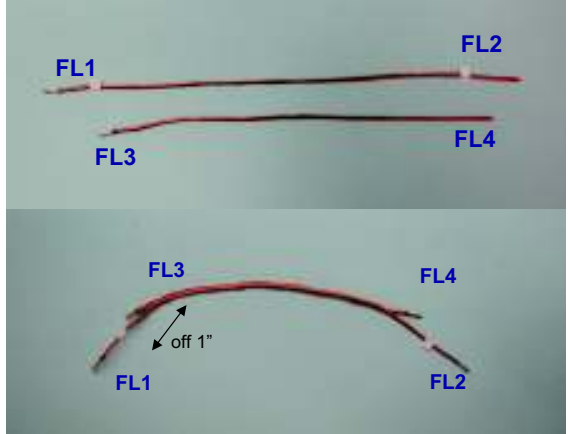
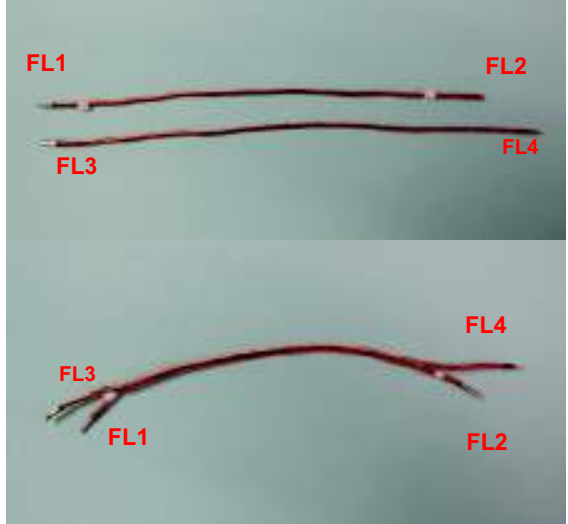


7.6 Construction Illustrations

<p>Step 1: 24 V Secondary Wire Preparation</p>		<p>Prepare 1 strand of wire item [7] length 6.5"; tin one end, label this strand on both ends, and designate as FL1, FL2. Prepare other strand also same wire item [7] 5"; tin one end, and designate as FL3, FL4. Place these 2 strands side-by-side, offset ~ 3/4", and twist together ~25 twists evenly along the length. Tin other ends for both strands. See pictures below.</p>
<p>Step 2: 12 V Secondary Wire Preparation</p>		<p>Prepare 1 strand of wire item [8] 6" length; tin one end, label this strand on both ends, and designate as FL1, FL2. Prepare other strand also same wire item [8] 6.5"; tin one end, and designate as FL3, FL4. Place these 2 strands side-by-side, offset ~ 1/2", and twist together ~25 twists evenly along the length. Tin other ends for both strands. See pictures below.</p>
<p>Bobbin Preparation</p>	